

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| 8-23-05 | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 100547 | 72 | 331 |
| | | | | ① 07019 | | QUANTITIES | 46898 | |

SCHEDULE OF BRIDGE QUANTITIES - JOB NO.100547

| BRIDGE NO. | CODE NO. | NAME PLATE TITLE | UNIT OF STRUCTURE | ITEM NO. | 801 | SP & 802 | SP & 802 | 803 | 804 | 804 | SP & 805 | 807 | 807 | 808 | 812 | 816 | SP JOB 100547 |
|------------|----------|------------------|--------------------------------|----------|---|-------------------------|-----------------------------|--------------------------------------|-------------------------------------|---|---------------------------------|--|-----------------------------|----------------------|----------------------------|-----------------|--|
| | | | | ITEM | UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE | CLASS S CONCRETE-BRIDGE | CLASS S(AE) CONCRETE-BRIDGE | CLASS 1 PROTECTIVE SURFACE TREATMENT | REINFORCING STEEL-BRIDGE (GRADE 60) | EPOXY COATED REINFORCING STEEL (GRADE 60) | STEEL SHELL PILING (18 '' DIA.) | STRUCTURAL STEEL IN BEAM SPANS (M 270, GRADE 50) | PAINTING STRUCTURAL STEEL ① | ELASTOMERIC BEARINGS | BRIDGE NAME PLATE (TYPE D) | CONCRETE RIPRAP | ARMORED JOINT WITH NEOPRENE STRIP SEAL |
| | | | | UNIT | CU. YD. | CU. YD. | CU. YD. | GAL. | LB. | LB. | LIN. FT. | LB. | TON | CU. IN. | EACH | CU. YD. | LIN. FT. |
| 07019 | X771 | HWY. 63 OVERPASS | BENT NOS. 1 & 5 | | | 88.14 | | 0.6 | 11376 | | 1085 | 1990 | 0.8 | 5781.9 | | 230 | 86 |
| | | | BENT NO. 2 | 132 | | 117.90 | | | 18468 | | 1320 | | | 5501.7 | | | |
| | | | BENT NO. 3 | 132 | | 117.91 | | | 18468 | | 1320 | | | 4934.7 | | | |
| | | | BENT NO. 4 | 137 | | 118.15 | | | 18468 | | 1080 | | | 5501.7 | | | |
| | | | 308'-0" CONTINUOUS W-BEAM UNIT | | | | 411.30 | 32.3 | | 81250 | | 322400 | 158.5 | | 1 | | |
| | | | TOTALS FOR JOB NO. 100547 | | 401 | 442.10 | 411.30 | 32.9 | 66780 | 81250 | 4805 | 324390 | 159.3 | 21720.0 | 1 | 230 | 86 |

① THE COLOR OF PAINT SHALL BE ALUMINUM AND CONFORM TO FEDERAL STANDARD 595A, COLOR CHIP NO. 37200.

Note: Construct a Type 2 Special Approach Slab and Type 'PT' Approach Gutters at the South end only of Existing Br.No.05608. Use 'S' = 5'-6" for the inside gutter and 'S' = 9'-6" for the outside gutter. See Drwg. Nos. 46917 and 2091 for additional details.

AILEEN SCHUBEL
DESIGN SECTION SUPERVISOR



SCHEDULE OF BRIDGE QUANTITIES
HWY. 135 INTERCHANGE (F)
POINSETT COUNTY

ROUTE 63 SEC. 9
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: JAC DATE: 8-30-04 FILENAME: b100547.q1.dgn
CHECKED BY: SWP DATE: 9-7-04 SCALE: None
DESIGNED BY: Std. DATE:
BRIDGE NO. 07019 DRAWING NO. 46898

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
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| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 100547 | 105 | 331 |
| | | | | 07019 | LAYOUT | | | 46899 |

GENERAL NOTES

BENCH MARK: Cotton Picker Spindle in power pole, 138.15' right of centerline construction Sta. 12+87.63, Elev. 214.90.

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2003 edition) with applicable supplemental specifications and special provisions. Unless otherwise noted in the plans, Section and Subsection refer to the Standard Construction Specifications.

DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges (2002 edition).

LIVE LOADING: HS20
SEISMIC PERFORMANCE CATEGORY: D

MATERIALS AND STRENGTHS:
Class S(AE) Concrete (superstructure) $f'_c = 4,000$ psi
Class S Concrete (substructure) $f'_c = 3,500$ psi
Reinforcing Steel (AASHTO M31 or M53, GR. 60) $f_y = 60,000$ psi
Structural Steel (AASHTO M270, GR. 50) $F_y = 50,000$ psi
Structural Steel (AASHTO M270, GR. 36) $F_y = 36,000$ psi

BORING LOGS: Boring logs may be obtained from the Programs and Contracts Division.

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

FOOTINGS: The top of the footings at Bents 2 thru 4 shall be set a minimum of 2 feet below natural ground. Foundations for footings shall be prepared in accordance with Subsection 801.04.

STEEL SHELL PILING: Piling for Bents 1 thru 5 shall be 18" diameter concrete filled steel shell piles and shall be driven to a minimum safe bearing capacity of 55 tons per pile. All piling shall be driven with an approved air, steam or diesel hammer. Drive piles in Bents 1 thru 3 to a minimum tip elevation of 155.0 or lower. Drive piles in Bents 4 & 5 to a minimum tip elevation of 165.0 or lower. Piles in end bents are to be driven after embankment to bottom of cap is in place.

Lengths of piling shown are assumed for estimating quantities only. Actual lengths are to be determined in the field. No additional payment will be made for cut-off or build-up. Test piles are not required but may be driven for the Contractor's information in accordance with Subsection 805.08(g).

Water jetting or other methods as approved by the Engineer may be required to achieve minimum penetration. This work shall not be paid for directly, but shall be considered incidental to the item "Steel Shell Piling (18" Dia.)."

PAINTING: All new structural steel except galvanized members, machined surfaces, and some surfaces in contact with concrete shall be painted as specified in Subsection 807.75. The color of the paint shall be Aluminum and shall match the Federal Standard 595A Color Chip No. 37200.

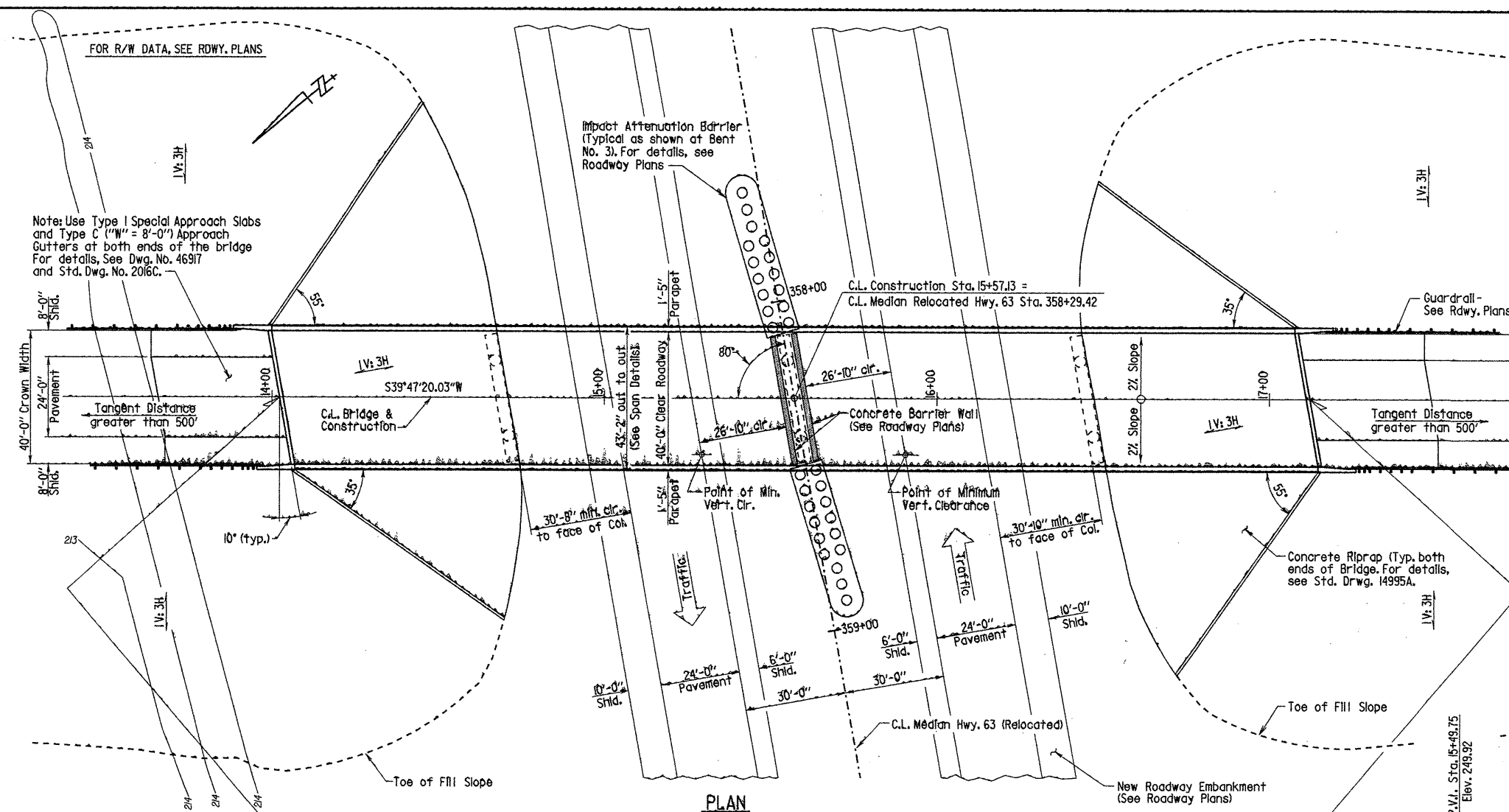
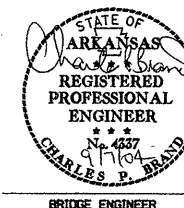
DETAIL DRAWINGS:
End Bents 46901 - 46903
Intermediate Bents 46904 - 46906
Concrete Filled Steel Shell Piling 46907
Elastomeric Bearings 46908
308'-0" Cont. W-Beam Unit 46909 - 46916
Type I Special Approach Slab 46917
Type C Approach Gutters 2016C

NOTE: For Soil Boring Information, see Drwg. No. 46900.

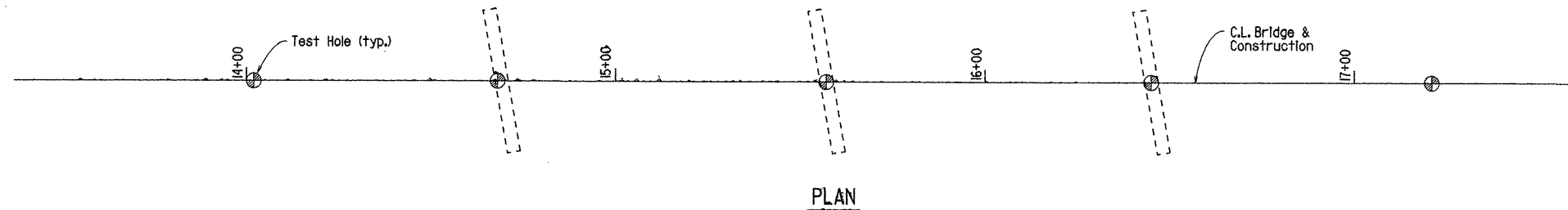
LAYOUT OF BRIDGE HWY. 63 OVERPASS HWY. 135 INTERCHANGE (F) POINSETT COUNTY

ROUTE 63 SEC. 9
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: AWS. DATE: 7/31/03 FILENAME: B100547X1.L11
CHECKED BY: JAC DATE: 9-7-04 SCALE: 1"=20'
DESIGNED BY: AWS DATE: 7/23/03
BRIDGE NO. 07019 DRAWING NO. 46899

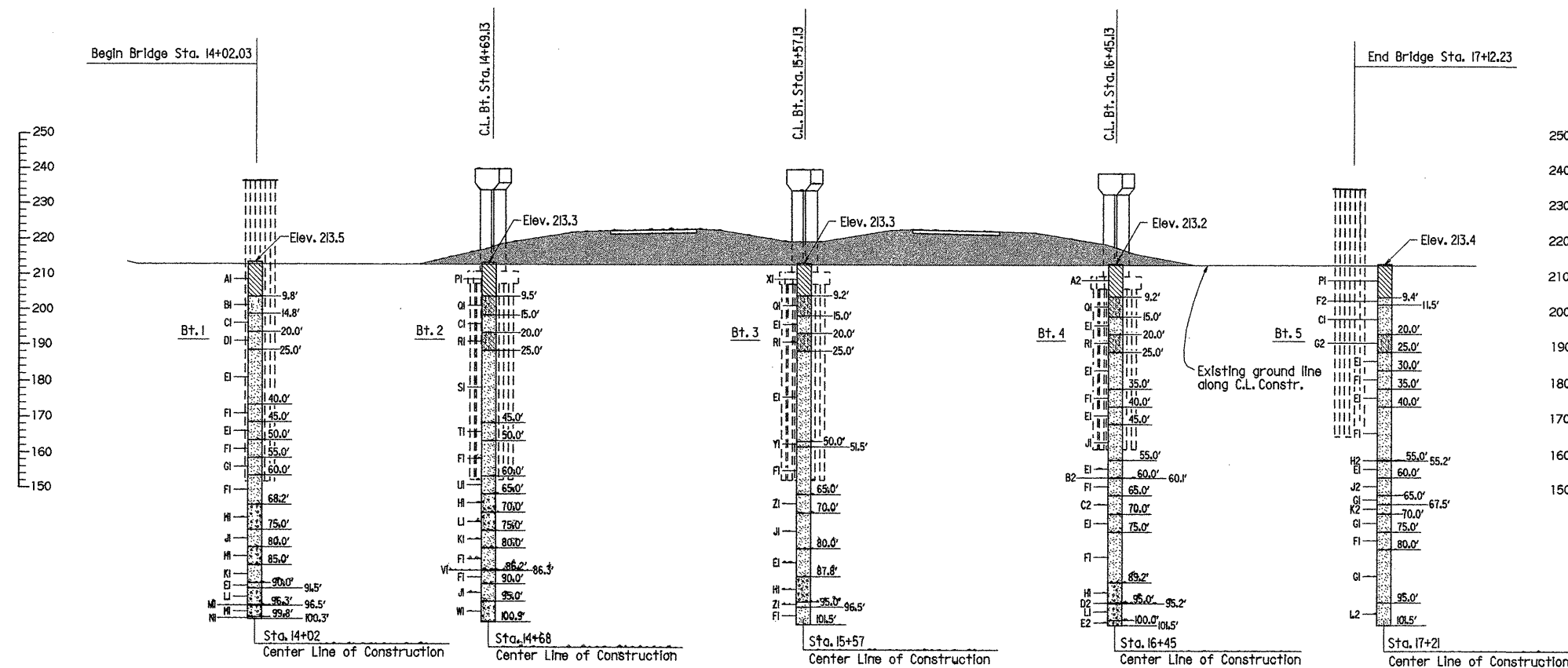


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| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 100547 | | 106 | 331 |
| | | | | 07019 | SOIL BORINGS | | 46900 | |



BORING LEGEND

A1-Moist, Stiff, Gray and Brown Mottled Clay
 B1-Moist, Loose, Gray Silty Sand
 C1-Moist, Medium Dense, Gray Sand
 D1-Wet, Loose, Gray Sand
 E1-Wet, Medium Dense, Gray Sand
 F1-Wet, Dense, Gray Sand
 G1-Wet, Very Dense, Gray Sand
 H1-Wet, Dense, Gray Sand and Gravel
 J1-Wet, Dense, Gray Sand with Traces of Gravel
 K1-Wet, Very Dense, Gray Sand with Traces of Gravel
 L1-Wet, Medium Dense, Gray Sand and Gravel
 M1-Hard, Black Lignite (96.3' to 96.5')
 N1-Wet, Very Dense, Gray Gravel
 P1-Moist, Stiff, Mottled Gray and Brown Clay
 Q1-Moist, Loose, Gray Silty Sand with Clay Seams
 R1-Wet, Very Loose, Gray Silty Sand with Clay Seams
 S1-Wet, Medium Dense, Gray Sand
 T1-Wet, Medium Dense, Gray Sand with Traces of Gravel
 U1-Wet, Medium Dense, Gray Sand with Traces of Lignite
 V1-Medium Hard, Black Lignite (86.2' to 86.3')
 W1-Wet, Very Dense, Gray Sand and Gravel
 X1-Moist, Medium Stiff, Mottled Clay
 Y1-Wet, Dense, Gray Sand with Traces of Organic Matter
 Z1-Wet, Dense, Gray Sand with some Lignite
 A2-Moist, Medium Stiff, Gray and Brown Clay
 B2-Wet, Dense, Gray Gravel
 C2-Wet, Dense, Gray Sand with some Gravel
 D2-Soft, Black Lignite (95.0' to 95.2')
 E2-Wet, Very Dense, Gray Sand and Gravel with some Lignite
 F2-Moist, Medium Dense, Gray Clayey Sand
 G2-Wet, Medium Dense, Gray Silty Sand with Clay Seams
 H2-Moist, Stiff, Black Organic Matter (Wood) (55.0' to 55.2')
 J2-Wet, Medium Dense, Gray Sand with Traces of Organic Matter
 K2-Wet, Very Dense, Gray Sand with some Gravel
 L2-Wet, Very Dense, Gray Sand with some Lignite



Note: Some lignite seams were encountered in some of the borings and may be encountered in greater amounts at other locations within the project area.

4.5- 5.5, N=11
 10.3- 11.3, N=9
 15.3- 16.3, N=13
 20.5- 21.5, N=6
 25.5- 26.5, N=23
 30.5- 31.5, N=23
 35.5- 36.5, N=19
 40.5- 41.5, N=32
 45.5- 46.5, N=16
 50.5- 51.5, N=40
 55.5- 56.5, N=63
 60.5- 61.5, N=46
 65.5- 66.5, N=34
 70.5- 71.5, N=40
 75.5- 76.5, N=40
 80.5- 81.5, N=55
 85.5- 86.5, N=55
 90.5- 91.5, N=22
 95.5- 96.5, N=49
 100.0-100.2, N=60(3')

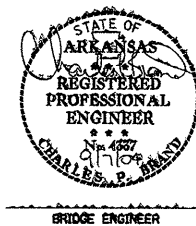
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 30.5- 31.5, N=22
 35.5- 36.5, N=18
 40.5- 41.5, N=25
 45.5- 46.5, N=22
 50.5- 51.5, N=32
 55.5- 56.5, N=43
 60.5- 61.5, N=28
 65.5- 66.5, N=39
 70.5- 71.5, N=25
 75.5- 76.5, N=53
 80.5- 81.5, N=37
 85.5- 86.5, N=34
 90.5- 91.5, N=39
 95.5- 96.5, N=56
 100.5-100.9, N=60(5')

9.7- 10.7, N=7
 15.5- 16.5, N=12
 20.5- 21.5, N=4
 25.5- 26.5, N=26
 30.5- 31.5, N=22
 35.5- 36.5, N=20
 40.5- 41.5, N=24
 45.5- 46.5, N=29
 50.5- 51.5, N=34
 55.5- 56.5, N=36
 60.5- 61.5, N=31
 65.5- 66.5, N=36
 70.5- 71.5, N=49
 75.5- 76.5, N=43
 80.5- 81.5, N=22
 85.5- 86.5, N=26
 90.5- 91.5, N=46
 95.5- 96.5, N=39
 100.5-101.5, N=48

4.7- 5.7, N=7
 9.7- 10.7, N=9
 15.5- 16.5, N=15
 20.5- 21.5, N=2
 25.5- 26.5, N=29
 30.5- 31.5, N=18
 35.5- 36.5, N=40
 40.5- 41.5, N=27
 45.5- 46.5, N=36
 50.5- 51.5, N=37
 55.5- 56.5, N=23
 60.5- 61.5, N=38
 65.5- 66.5, N=37
 70.5- 71.5, N=29
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 80.5- 81.5, N=54
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 100.5-101.5, N=57

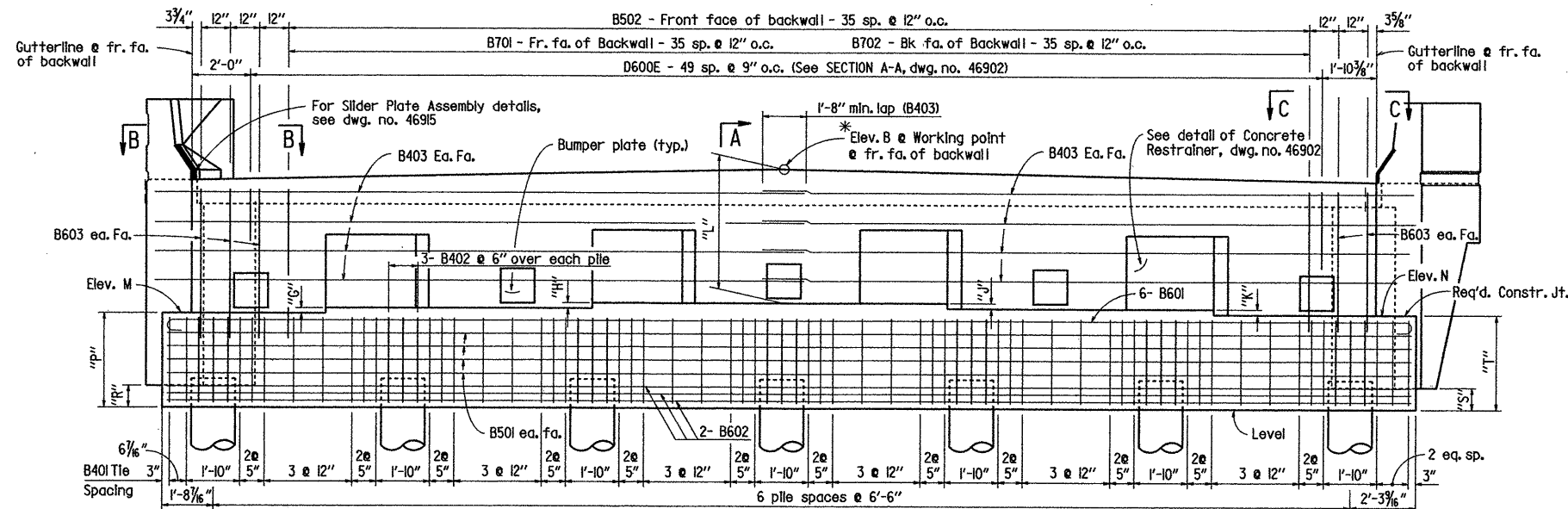
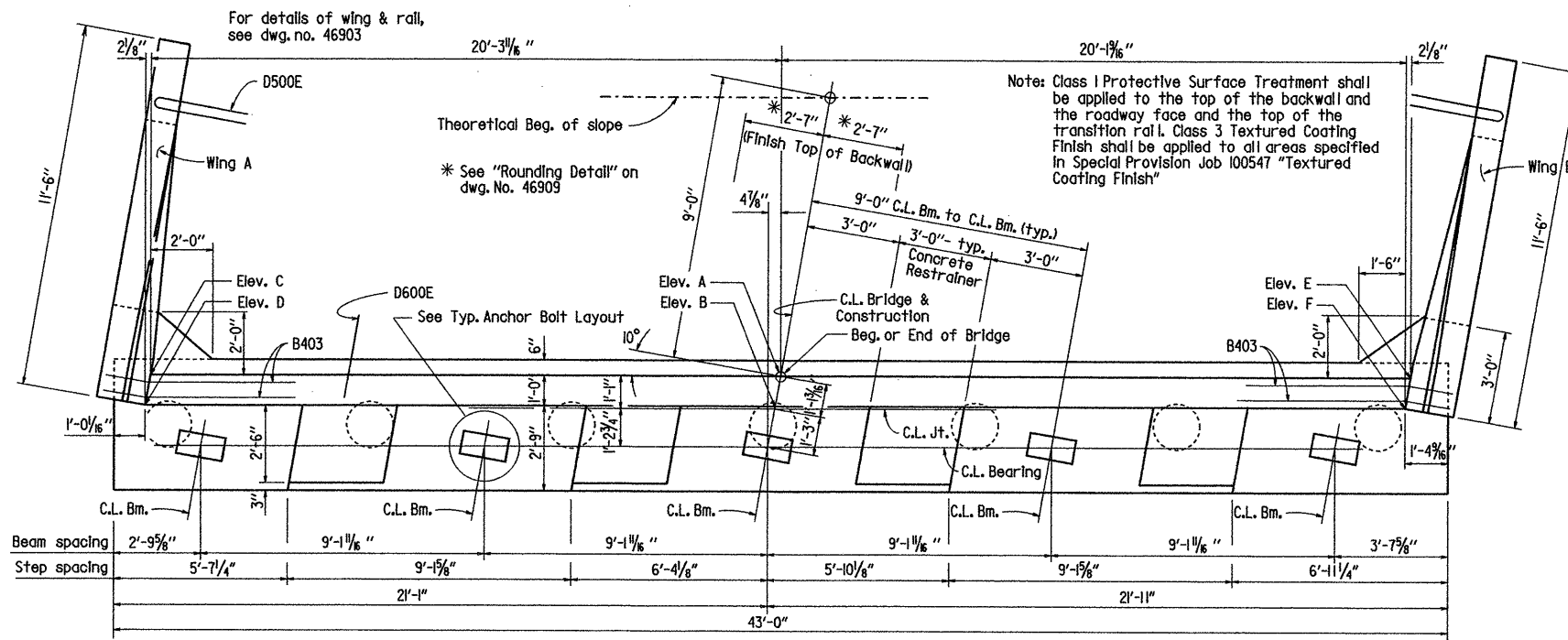
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 50.5- 51.5, N=37
 55.5- 56.5, N=27
 60.5- 61.5, N=31
 65.5- 66.5, N=50
 70.5- 71.5, N=51
 75.5- 76.5, N=34
 80.5- 81.5, N=62
 85.5- 86.5, N=63
 90.5- 91.5, N=70
 95.5- 96.5, N=53
 100.5-101.5, N=72

ELEVATION



LAYOUT OF SOIL BORINGS
 HWY. 63 OVERPASS
 HWY. 135 INTERCHANGE (F)
 POINSETT COUNTY

ROUTE 63 SEC. 9
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: LM DATE: 2/5/04 FILENAME: B100547X1_bor.dgn
 CHECKED BY: JAC DATE: 9-7-04 SCALE: 1"=20'
 DESIGNED BY: AME DATE: 7/23/03
 BRIDGE NO. 07019 DRAWING NO. 46900



Note: For Section A - A, see dwg. no. 46902

ELEVATION

Looking Ahead - Bent 5
Looking Back - Bent 1

Note: The backwall above the required construction joint shall not be poured until the beams are in place. Backwall may be placed prior to placing the adjacent concrete deck only if the optional backwall construction joint is used. See "Expansion Device Installation" on Dwg. No. 46915 for additional information.

TABLE OF VARIABLES

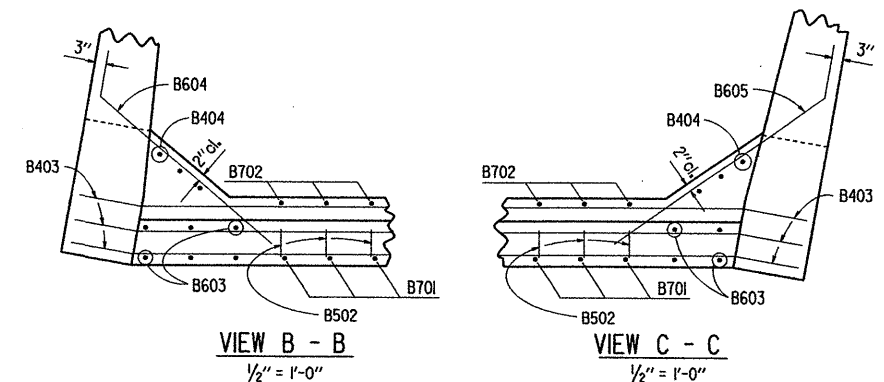
| Bent No. | Elev. A | Elev. B | Elev. C | Elev. D | Elev. E | Elev. F | "G" | "H" | "J" | "K" | "L" | Elev. M | Elev. N | "P" | "R" | "S" | "T" |
|----------|---------|---------|---------|---------|---------|---------|--------|--------|--------|--------|-----------|---------|---------|-----------|--------|--------|-------|
| 1 | 244.14 | 244.15 | 243.78 | 243.79 | 243.69 | 243.70 | 1 1/8" | 1 1/2" | 2 1/2" | 2 3/4" | 4'-5 3/4" | 239.37 | 239.30 | 3'-3 3/4" | 8 1/2" | 7 1/2" | 3'-3" |
| 5 | 242.32 | 242.34 | 242.00 | 242.02 | 241.83 | 241.86 | 1 1/8" | 1 3/8" | 2 5/8" | 2 5/8" | 4'-5 1/2" | 237.63 | 237.47 | 3'-4 1/4" | 9 1/2" | 7 1/2" | 3'-3" |

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| 2-23-09 | | | | 6 | ARK. | 100547 | 107 | 331 |
| | | | | JOB NO. | 07019 | END BENT | 46901 | |

BAR LIST - PER BENT

| Mark | No. Req'd. | Length | Pin Dia. | Bending Diagram (Dimensions are out to out of bars.) |
|-------|------------|--------|----------|--|
| B401 | 53 | 14'-0" | 2" | |
| B402 | 21 | 9'-7" | 2" | |
| B403 | 16 | 22'-6" | 2" | |
| B404 | 6 | 5'-6" | Str. | |
| B601 | 6 | 44'-0" | 4 1/2" | |
| B602 | 6 | 42'-8" | Str. | |
| B603 | 10 | 6'-6" | Str. | |
| B604 | 5 | 6'-2" | 4 1/2" | |
| B605 | 5 | 6'-9" | 4 1/2" | |
| P606 | 32 | 9'-2" | 4 1/2" | |
| P501 | 20 | 10'-4" | 3 3/4" | |
| B501 | 8 | 42'-8" | Str. | |
| B502 | 36 | 6'-5" | 3 3/4" | |
| B701 | 36 | 6'-4" | Str. | |
| B702 | 36 | 5'-1" | Str. | |
| D600E | 50 | 5'-11" | 4 1/2" | |

Note: Bars with an "E" suffix are epoxy coated and shall be measured and paid for as Reinforcing Steel - Bridge (Grade 60).



GENERAL NOTES

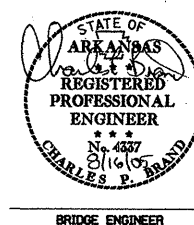
All concrete shall be Class "S" and be poured in the dry. All exposed corners to be chamfered 3/4" unless otherwise noted.

All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60.

Structural steel in end bents shall be AASHTO M270, Gr. 36 and shall be paid for as "Structural Steel in Beam Spans (AASHTO M270, GR 50)".

If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.

For additional information, see Layout.

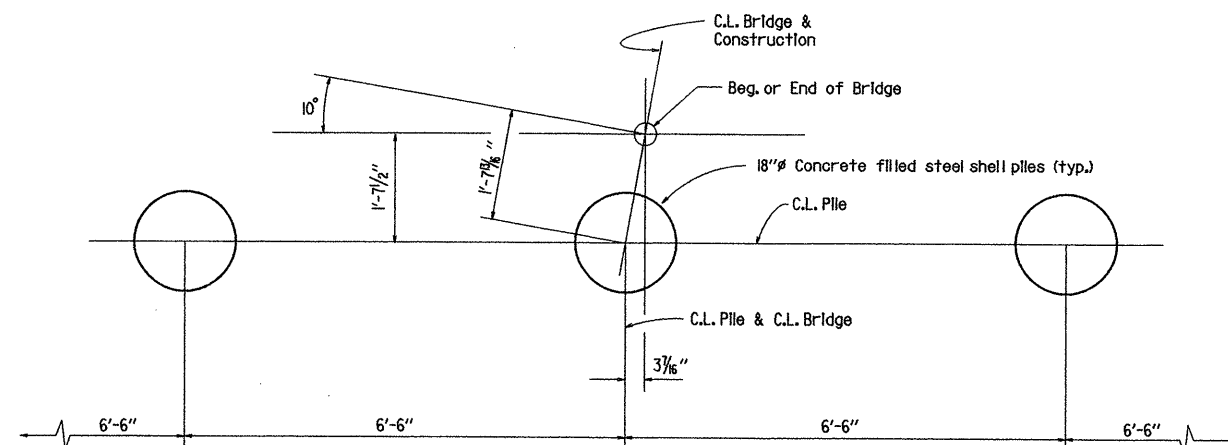


SHEET 1 OF 2
DETAILS OF END BENTS 1 & 5
HWY. 63 OVERPASS

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

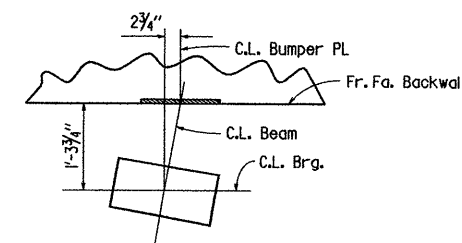
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DESIGNED BY: JAC DATE: 2-7-04
BRIDGE NO. 07019 DRAWING NO. 46901

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
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| 8-23-05 | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 100547 | 108331 | |
| | | | | 07019 | END BENT | | 46902 | |



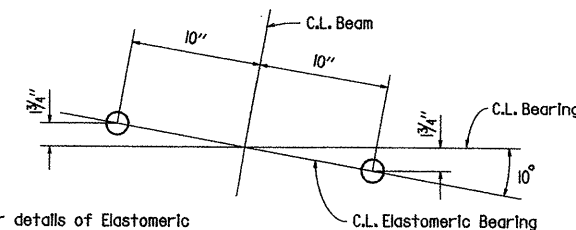
LAYOUT OF PILES

3/4" = 1'-0"



TYPICAL BUMPER PLATE LAYOUT

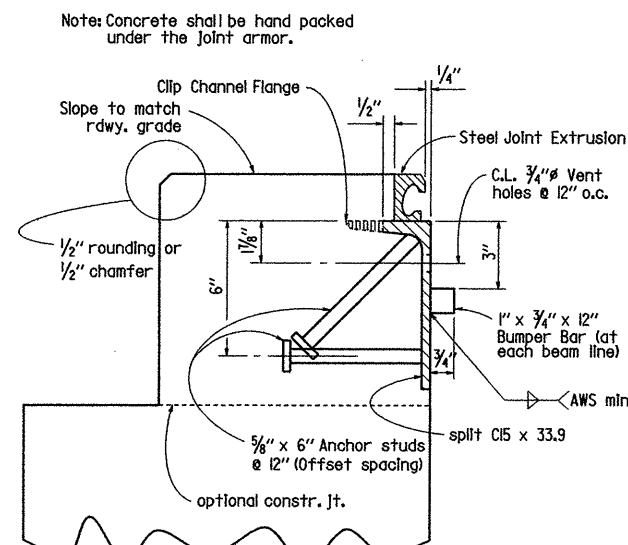
NTS



Note: For details of Elastomeric Bearings, see dwg. no. 46908

TYP. ANCHOR BOLT LAYOUT

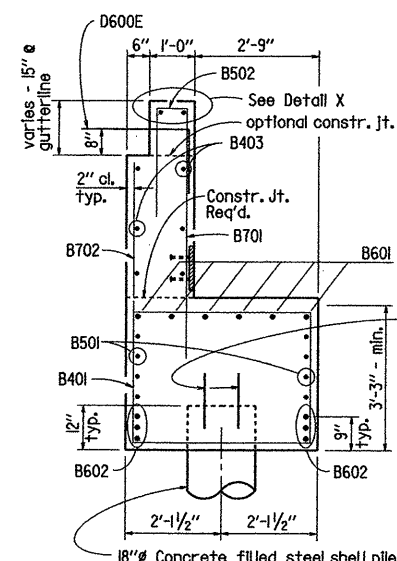
1 1/2" = 1'-0"



Note: Transverse spacing between vertical anchor studs and vent holes shall be 6"
For joint details, see dwg. 46915

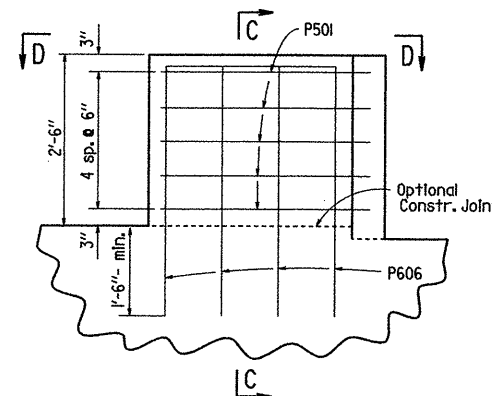
DETAIL X

3" = 1'-0"



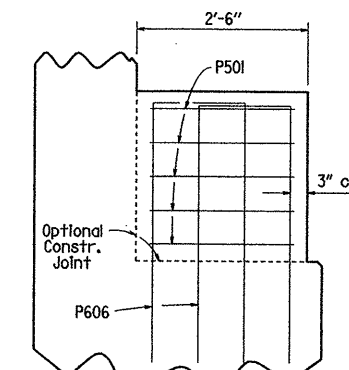
SECTION A-A

1/2" = 1'-0"



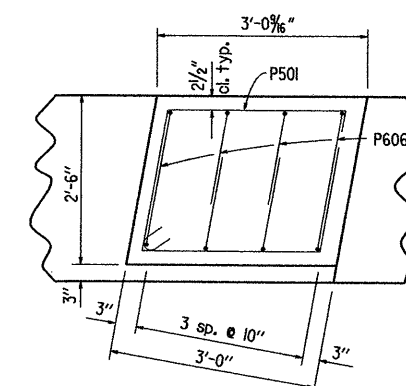
CONCRETE RESTRAINER

3/4" = 1'-0"



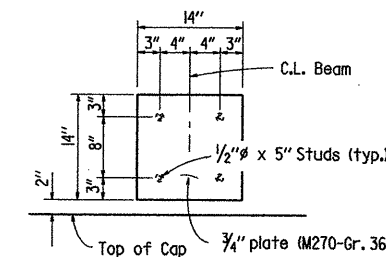
SECTION C - C

3/4" = 1'-0"



VIEW D - D

3/4" = 1'-0"



BUMPER PLATE DETAIL

1" = 1'-0"

The surfaces of the 3/4" plate which will not be in contact with concrete shall be painted in accordance with Section 638, or as approved by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to Structural Steel in Beam Spans (M270, Gr. 50).



BRIDGE ENGINEER

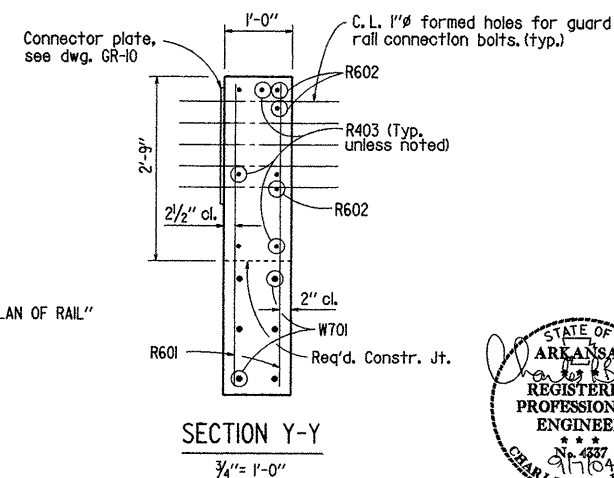
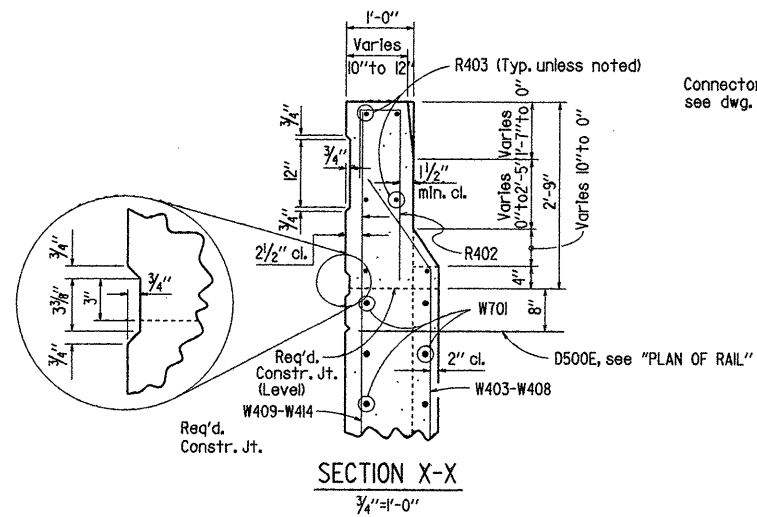
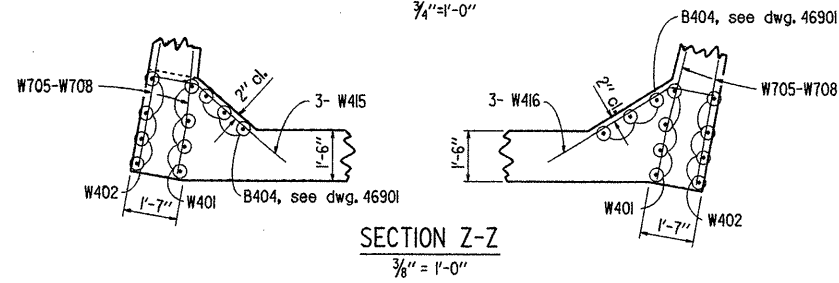
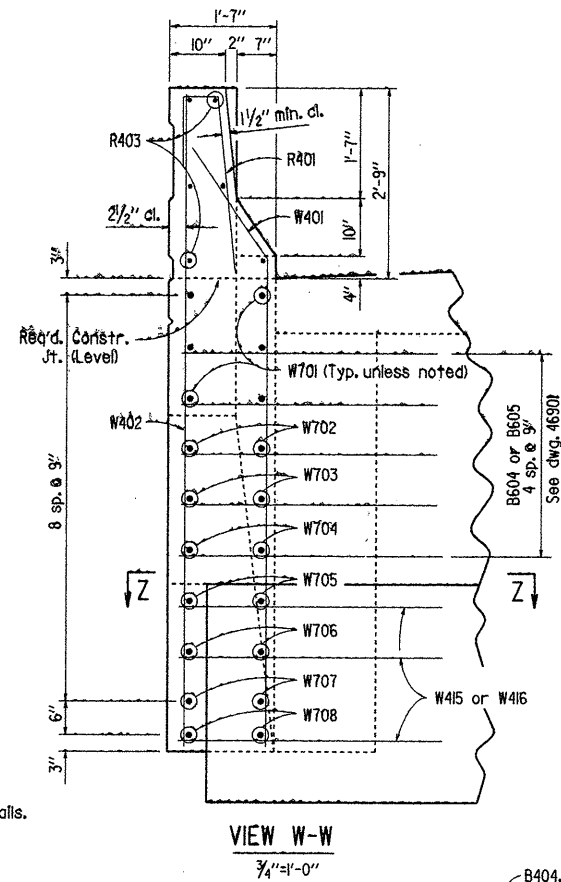
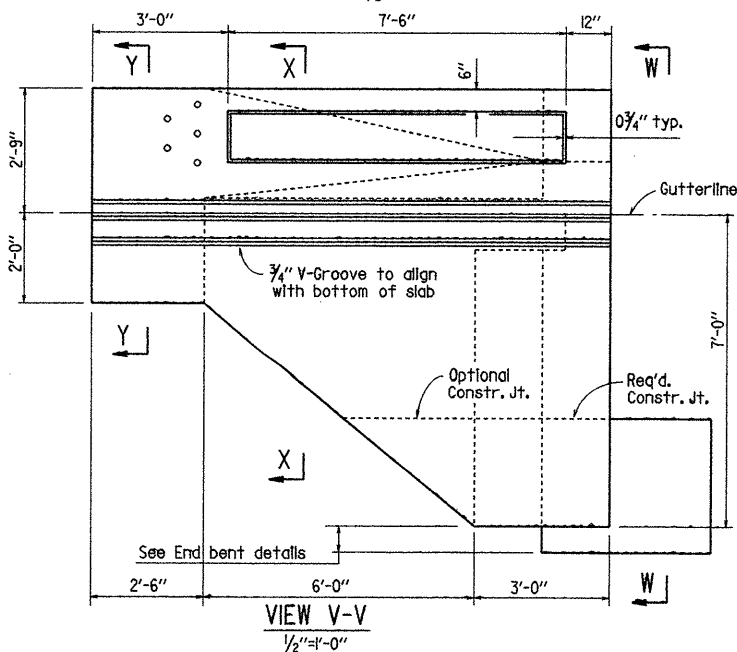
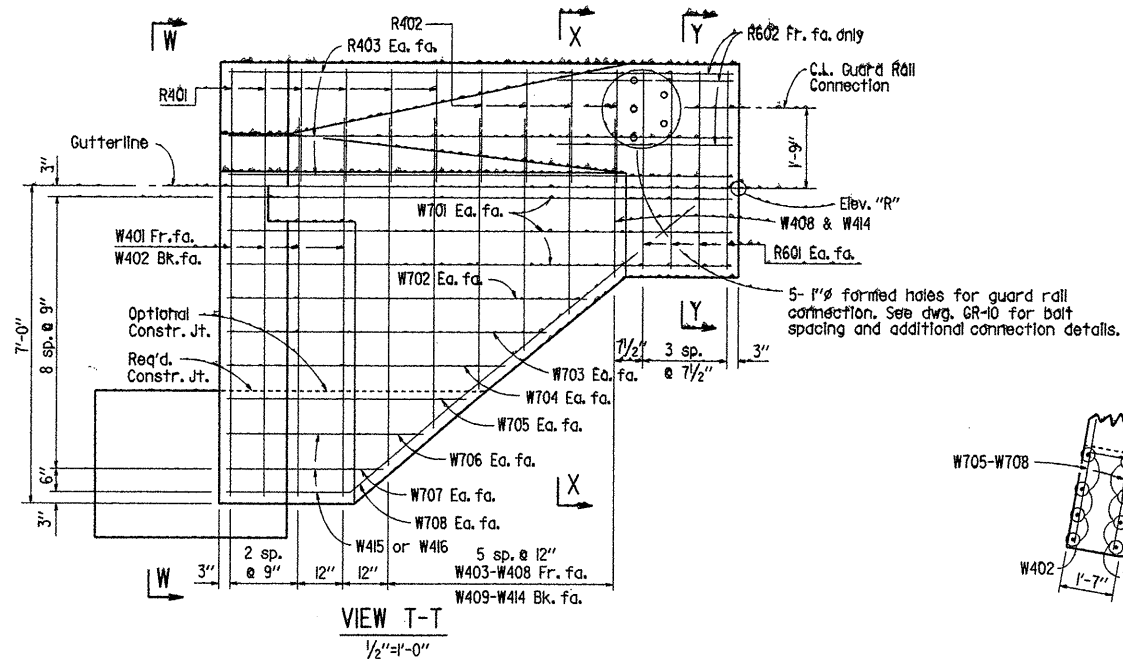
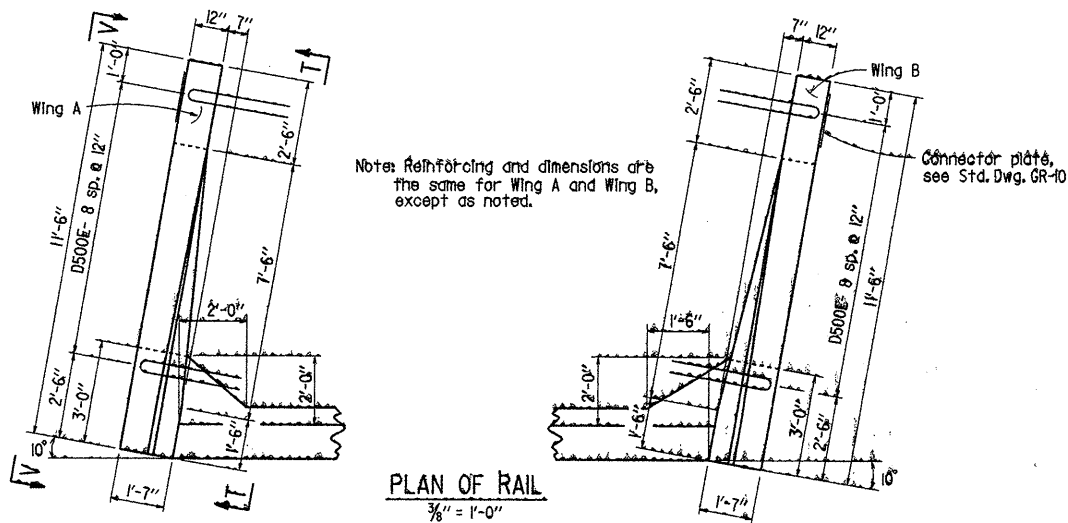
SHEET 2 OF 2
DETAILS OF END BENTS 1 & 5
HWY. 63 OVERPASS

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: LM DATE: 8-3-04 FILENAME: b100547xl.blb.dgn
CHECKED BY: SWP DATE: 2-7-04 SCALE: 3/8" = 1'-0" or as shown
DESIGNED BY: JAC DATE: 2-7-04
BRIDGE NO. 07019 DRAWING NO. 46902

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|-----------------|----------------|-----------------|----------------|------------------------|-------|--------------------|--------------|-----------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 100547 | 109 | 331 |



BAR LIST - PER BENT (WINGS A & B)

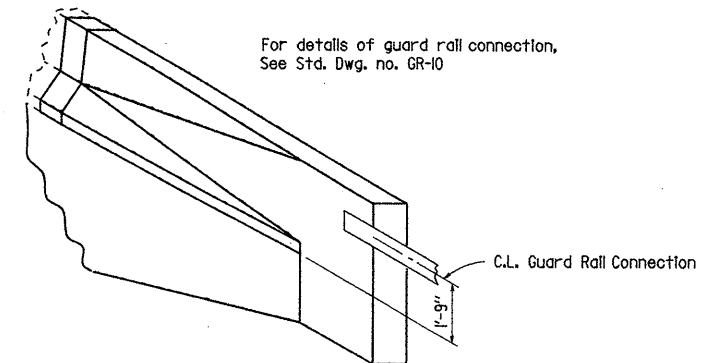
| Mark | No. Req'd. | Length | Pin Dia. |
|-----------|------------|-----------------|----------|
| R401 | 12 | 3'-11" | 2" |
| R402 | 8 | 4'-0" | 2" |
| R403 | 12 | 11'-2" | Str. |
| R601 | 16 | 4'-5" | Str. |
| R602 | 6 | 5'-0" | Str. |
| W401 | 8 | 9'-1" | 2" |
| W402 | 8 | 9'-5" | Str. |
| W403-W408 | 2 ea. | 7'-1" to 3'-5" | 2" |
| W409-W414 | 2 ea. | 8'-11" to 4'-7" | Str. |
| W415 | 3 | 4'-10" | 2" |
| W416 | 3 | 5'-6" | 2" |
| W701 | 12 | 11'-2" | Str. |
| W702 | 4 | 8'-0" | Str. |
| W703 | 4 | 7'-1" | Str. |
| W704 | 4 | 6'-2" | Str. |
| W705 | 4 | 5'-3" | Str. |
| W706 | 4 | 4'-5" | Str. |
| W707 | 4 | 3'-6" | Str. |
| W708 | 4 | 12'-6" | 5/4" |
| D500E | 18 | 6'-2" | 3/4" |

Bending Diagram

Dimensions are out to out of bars.

Note: Bars with an "E" suffix are epoxy coated and

Note: Bars with an "E" suffix are epoxy coated and shall be measured and paid for as Reinforcing Steel- Bridge (Grade 60).



THREE DIMENSIONAL VIEW OF RAIL

N.T.S

TABLE OF VARIABLES

| Wing Location | | Elev. "R" |
|---------------|--------|-----------|
| Bent 1 | Wing A | 243.65 |
| | Wing B | 243.55 |
| Bent 5 | Wing A | 241.75 |
| | Wing B | 241.57 |

DETAILS OF WING & RAIL HWY. 63 OVERPASS

| ROUTE | SEC. |
|-------|------|
|-------|------|

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

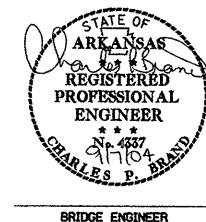
DRAWN BY: LM DATE: 8-3-04 FILENAME: bl00547xl_wl.dgn

CHECKED BY: SWP DATE: 9-7-04

DESIGNED BY: JAC DATE: 2-7-04

BRIDGE NO. 07019

DRAWING NO. 46903



BAR LIST

Diagram showing various types of reinforcement bars (B501, B512, B513, B514, P601, F701, F702, B901, F502, F401, F501, P500, C501, B903, C902) with their dimensions and shapes. The dimensions are given in feet and inches, and the shapes are described by their letter codes.

B501, B512, B513: Dimensions: 8'-4" yp., A, B.

B514: Dimensions: A, B.

P601: Dimensions: 1'-5", 4'-0", 6".

F701, F702, B901: Dimensions: A, B.

F502: Dimensions: 2'-6", 6".

F401, F501: Dimensions: A, B.

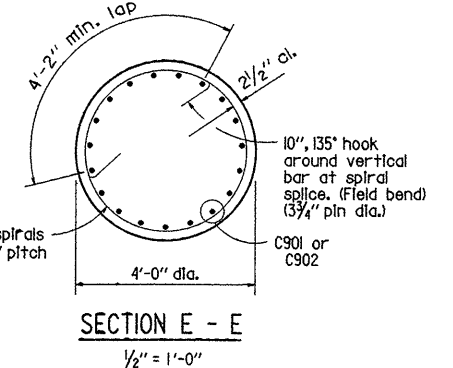
P500: Dimensions: 2'-7 1/2", 2'-2", 1/2, 2/4, 45°, 1/2, 3/4, 1/4.

C501: Dimensions: 3'-7" dia., 3'-7" p.d., 135°, 10", 3'-7" dia., C501.

B903: Dimensions: 1'-3", 9'-9", 1/4, 1/2.

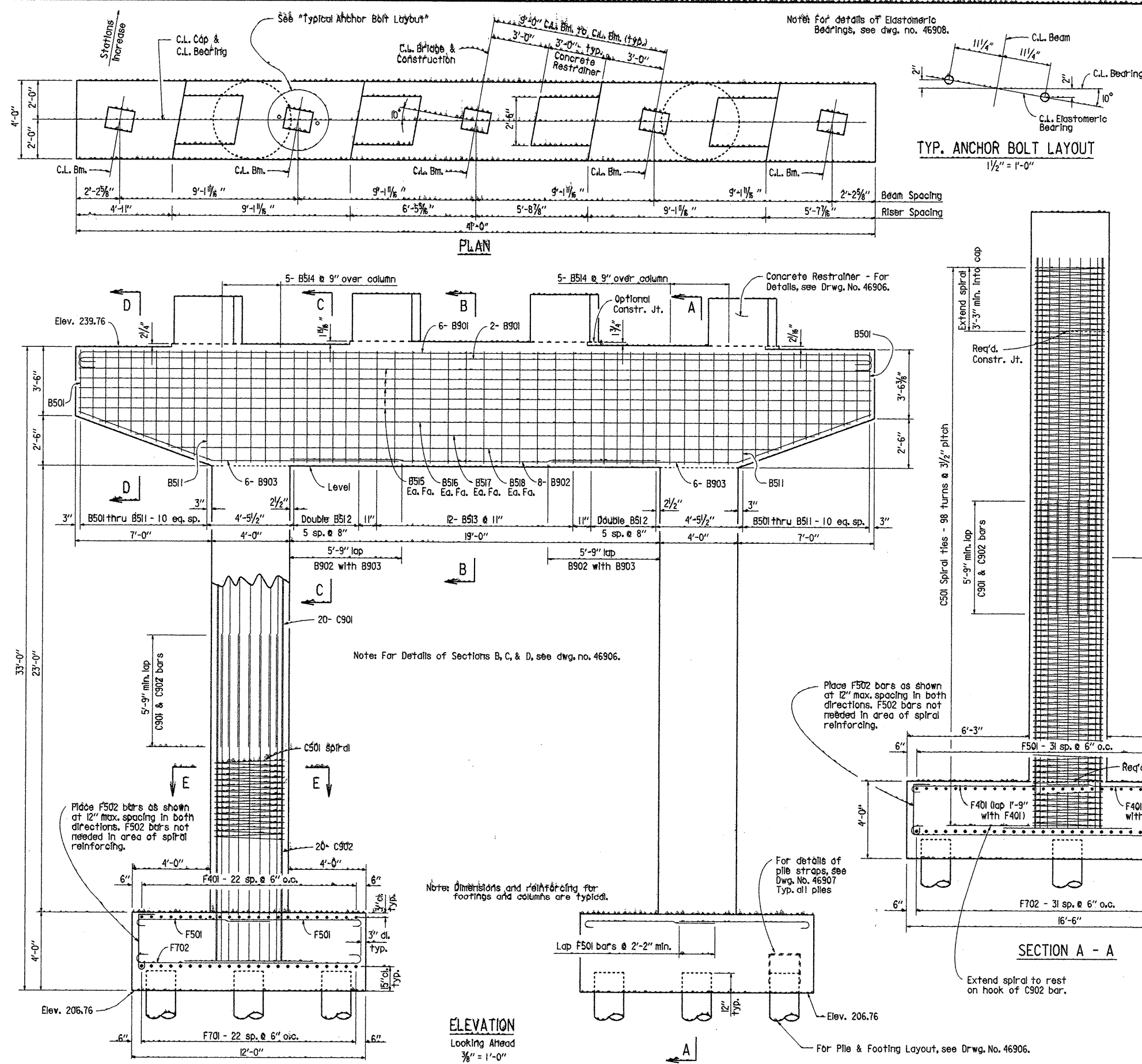
C902: Dimensions: 17'-4", 1'-7 1/4", 17'-4".

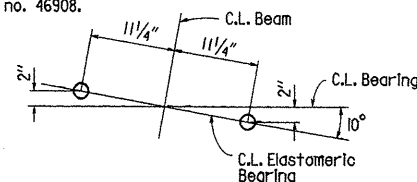
*At the lapped splice end of the spiral, the hook may be field bent around a vertical bar.



DETAILS OF INT. BENT 2
HWY. 63 OVERPASS

DRAWN BY: LM DATE: 7-30-04 FILENAME: bl00547_b2.dgn
 CHECKED BY: SWP DATE: 9-7-04 SCALE: 3/8" = 1'-0" or as shown
 DESIGNED BY: JAC DATE: 1-8-04
 BRIDGE NO. 07019 DRAWING NO. 46904





TYP. ANCHOR BOLT LAYOUT

$$1\frac{1}{2}'' = 1'-0$$

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|-----------------|----------------|-----------------|----------------|------------------------|-----------------|--------------------|--------------|-----------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 100547 | 111 | 331 |
| | | | | 07019 | INT. BTS. 3 & 4 | 46905 | | |

BAR LIST - PER BENT

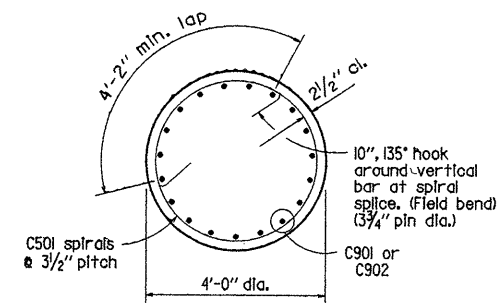
| Mark | No. Req'd. | Length | A | B | Pin Dia. |
|--------------|------------|------------------|------------|----------------|----------|
| F401 | 92 | 9'-5" | 8'-10 1/2" | 4 1/2" | 3" |
| B501 to B511 | 2 ea. | 14'-4" to 19'-0" | 3'-8" | 3'-3" to 5'-7" | 2 1/2" |
| B512 | 24 | 16'-8" | 2'-5" | 5'-8" | 2 1/2" |
| B513 | 12 | 19'-2" | 3'-8" | 5'-8" | 2 1/2" |
| B514 | 10 | 14'-10" | 3'-8" | 5'-8" | 2 1/2" |
| B515 | 10 | 40'-8" | | | Str. |
| B516 | 2 | 38'-6" | | | Str. |
| B517 | 2 | 34'-10" | | | Str. |
| B518 | 2 | 31'-2" | | | Str. |
| C501 | 4 | 572'-8" | | | Spiral |
| F501 | 128 | 7'-5" | 6'-10" | 5" | 3 3/4" |
| F502 | 352 | 3'-6" | | | 3 3/4" |
| P500 | 20 | 10'-4" | | | 2 1/2" |
| P601 | 32 | 9'-2" | | | 4 1/2" |
| F701 | 46 | 17'-8" | 16'-0" | 7" | 5 1/4" |
| F702 | 64 | 13'-2" | 11'-6" | 7" | 5 1/4" |
| B901 | 8 | 43'-2" | 40'-8" | 10" | 9" |
| B902 | 8 | 19'-0" | | | Str. |
| B903 | 12 | 17'-0" | | | 9" |
| C901 | 40 | 17'-10" | | | Str. |
| C902 | 40 | 18'-8" | | | 9" |

Bending Diagram
(Dimensions are out to out of bars.)

Bending Diagram
(Dimensions are out to out of bars.)

TABLE OF VARIABLES

| Bt. No. | Elev. X | Elev. Y | A | B | C | D | E |
|---------|---------|---------|-------------------|-------------------|-------------------|-------------------|----------------------|
| 3 | 206.73 | 239.73 | 2" | 1 $\frac{3}{4}$ " | 1 $\frac{1}{8}$ " | 2 $\frac{1}{4}$ " | 3'-6 $\frac{1}{2}$ " |
| 4 | 205.69 | 238.69 | 1 $\frac{1}{8}$ " | 1 $\frac{1}{8}$ " | 2 $\frac{3}{8}$ " | 2 $\frac{1}{2}$ " | 3'-7 $\frac{1}{2}$ " |



SECTION E - E

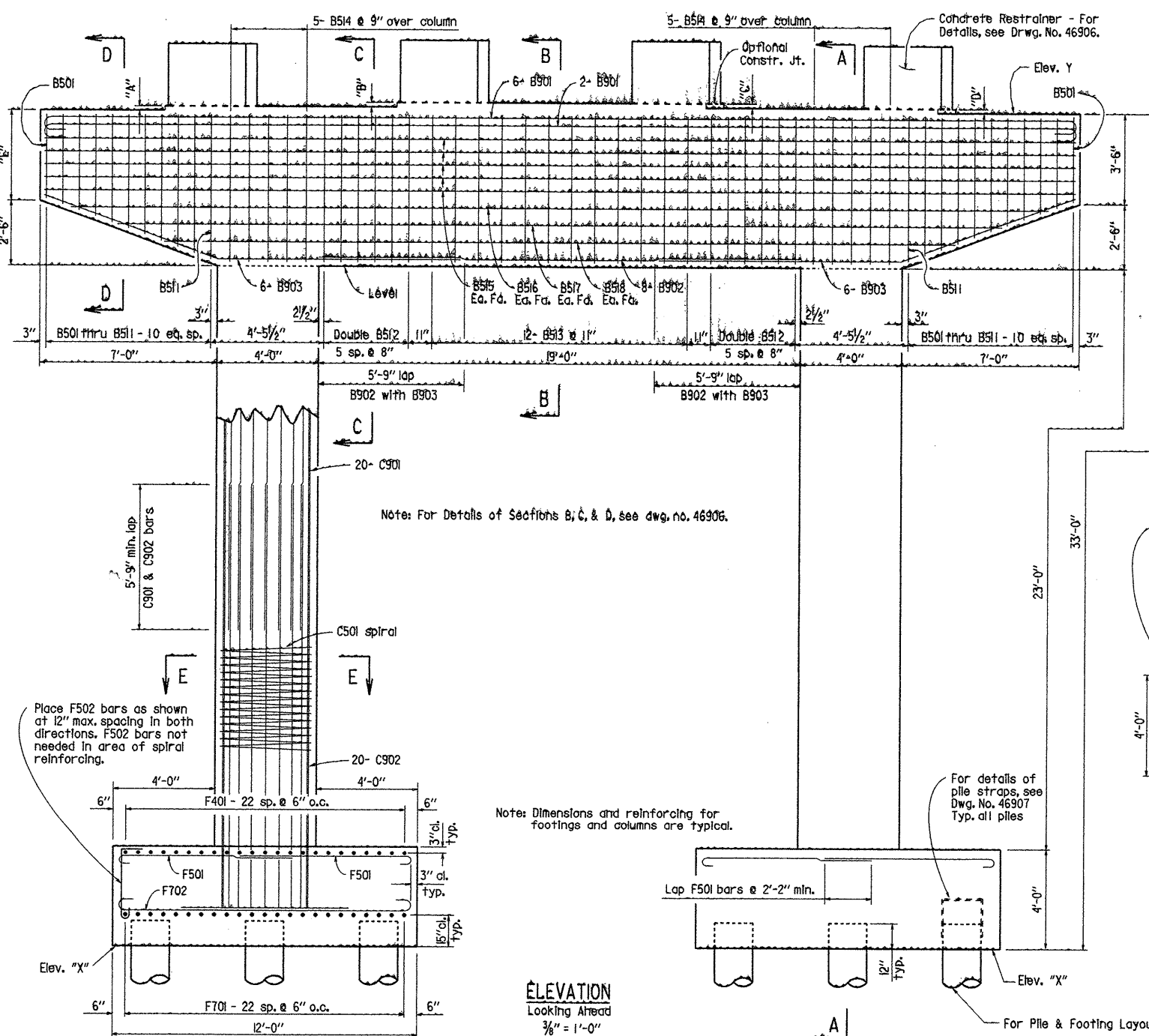
$$1/2'' = 1'-0''$$

For General Notes, see Drwg. No. 46906.

DETAILS OF INT. BENTS 3 & 4
HWY. 63 OVERPASS

ROUTE SEC. ARKANSAS STATE HIGHWAY COMMISSION LITTLE ROCK, ARK.

DRAWN BY: LM DATE: 7-30-04 FILENAME: bl00547_b2.dgn
CHECKED BY: SWP DATE: 9-7-04 SCALE: 3/8" = 1'-0" or as shown
DESIGNED BY: JAC DATE: 1-8-04
BRIDGE NO. 07019 DRAWING NO. 46905



ELEVATION

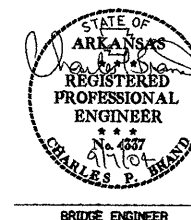
Looking Ahead
 $\frac{3}{8}'' = 1'-0''$

A

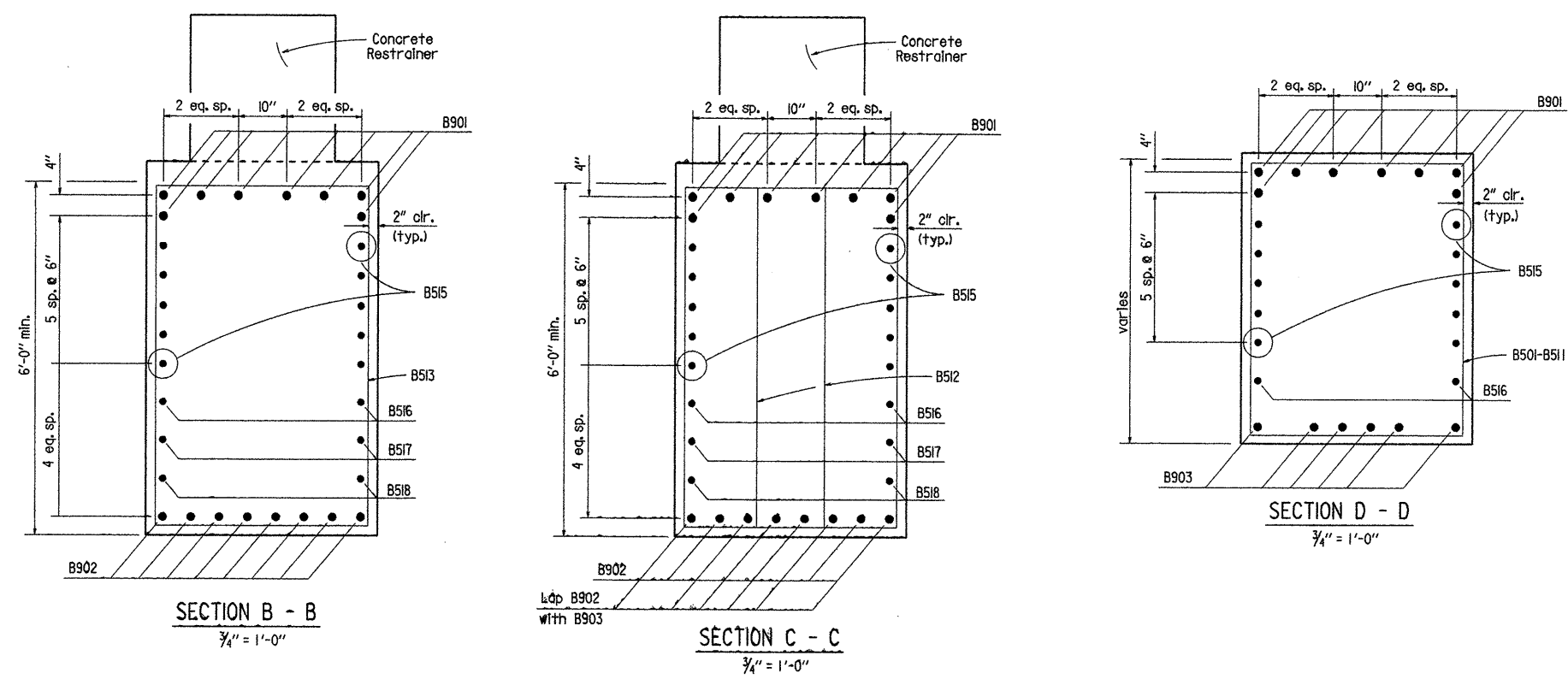
— For Pile & Footing Layout, see Drwg. No. 46906

SECTION A - A

Extend spiral to rest
on hook of C902 bar.



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 100547 | 112 | 331 |
| | | | | 07019 | | INT. BENTS | | 46906 |



GENERAL NOTES

All concrete shall be Class "S" with a minimum 28 day compressive strength, $f'_c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.

All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60 (yield strength = 60,000 psi).

Top reinforcing bars shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

For additional information see layout.

NOTES FOR SPIRAL REINFORCING :

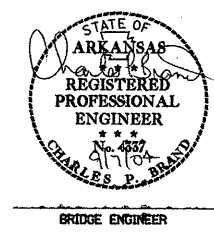
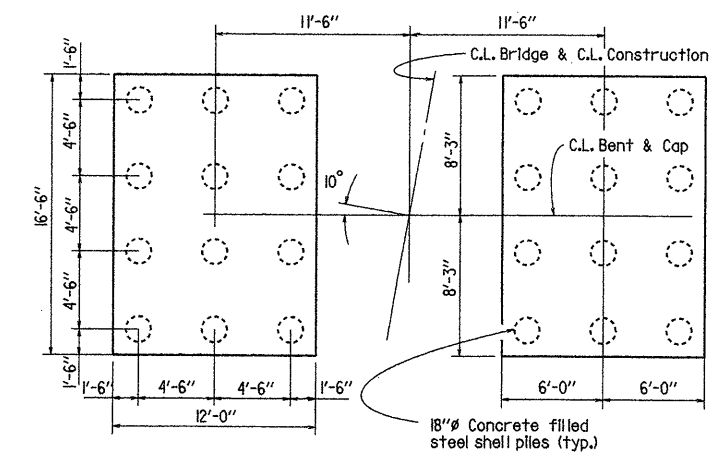
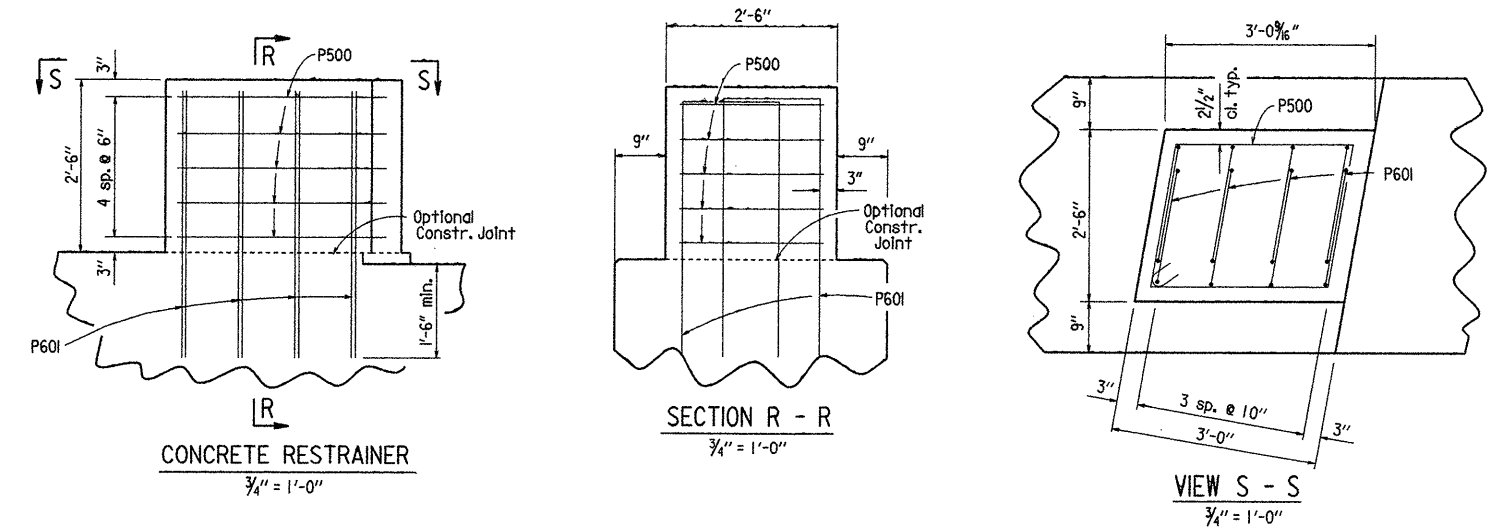
Spiral reinforcing shall be plain round or deformed steel bars meeting the requirements of AASHTO M31 or M53 (Grade 60) or shall be cold drawn wire meeting the requirements of AASHTO M32 or M225 (Grade 70) with a minimum diameter of 0.625".

Spiral reinforcement shall be paid for at the contract unit price bid per pound for "Reinforcing Steel-Bridge (Grade 60)". No additional payment shall be made for spacers, additional splices, or bracing needed for assembly, shipping, handling, or erecting.

Contractor may elect to use a different number of spiral lapped splices per column. In no case shall a spiral be lapped within 5'-9" of the top or bottom of the column.

Splices in spiral reinforcement shall be lapped a minimum of 80 bar diameters.

Spiral reinforcement at lapped splices shall be terminated by a 135° hook with a 10" tall around a vertical bar. Hook may be field bent. Ends of spirals not lapped shall be terminated with 1/2 turns and a 135° hook with a 10" tall around a vertical bar.



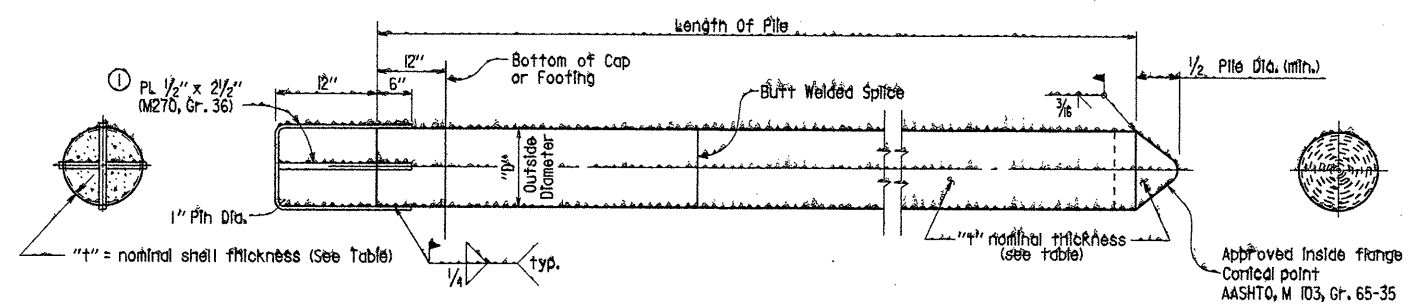
DETAILS COMMON TO INT. BENTS
HWY. 63 OVERPASS

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: LM DATE: 8-12-04 FILENAME: b100547_b2.dgn
CHECKED BY: SWP DATE: 9-7-04 SCALE: 3/8" = 1'-0" or as shown
DESIGNED BY: JAC DATE: 1-8-04

BRIDGE NO. 07019 DRAWING NO. 46906

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 100547 | 113 | 331 |
| | | | | 07019 | | PILE DETAILS | 46907 | |



Note:
Steel pile tip will not be paid for directly, but shall be subsidiary to the item "Steel Shell Piling"

CONCRETE FILLED STEEL SHELL PILES

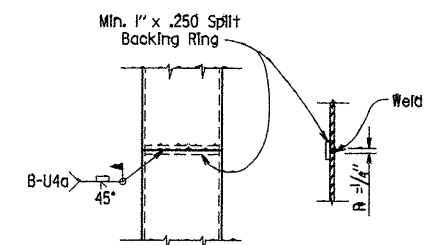
GENERAL NOTES FOR CONCRETE FILLED STEEL SHELL PILES

Steel shells shall conform ASTM A252, Grade 3, (Fy = 45,000 psi).

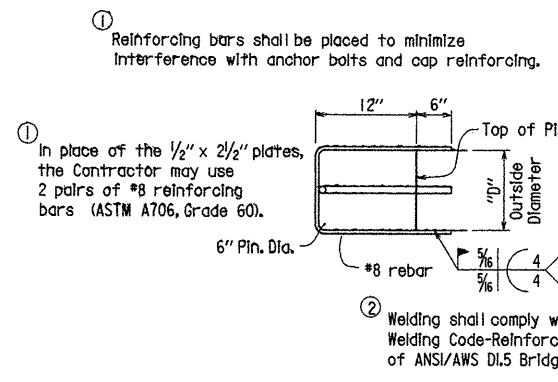
Concrete used for filling of steel shell shall be Class S with a minimum 28 day compressive strength, f'c = 3,500 psi, and shall be poured in the dry.

See bridge layout for size and length of shell piles and for additional driving information.

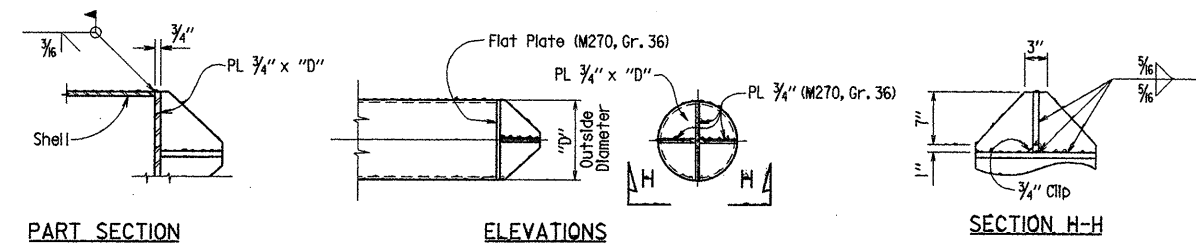
Concrete and structural steel, including welding, will not be paid for directly, but will be considered as part of the corresponding items "Steel Shell Piling (18" dia.)"



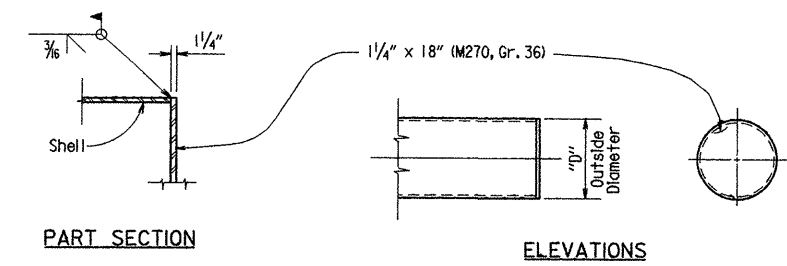
TYPICAL SPLICE DETAILS



ALTERNATE FOR 1/2" x 2 1/2" PLATE



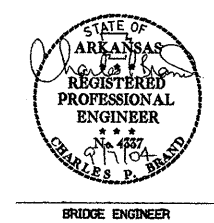
ALTERNATE VANED TIP DETAIL



ALTERNATE FLAT TIP DETAIL

TABLE FOR SHELL PILES

| OUTSIDE DIAMETER "D" | "t"-NOMINAL SHELL THICKNESS |
|----------------------|-----------------------------|
| 18" | 0.50" |

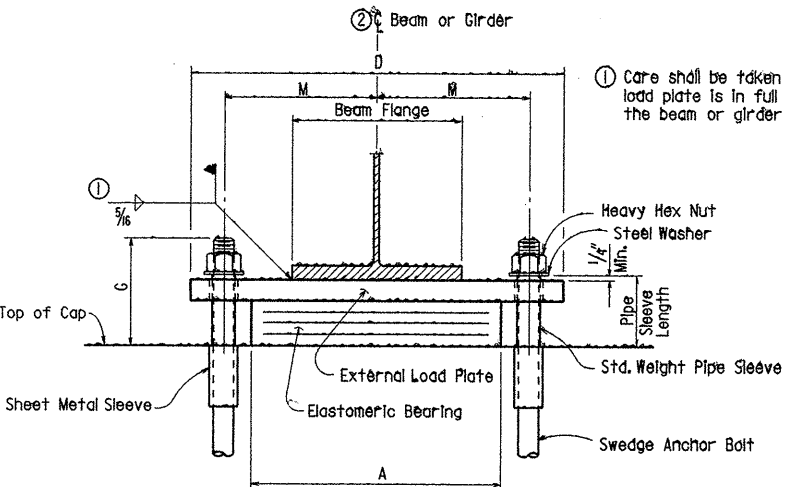


DETAILS OF CONCRETE FILLED STEEL SHELL PILES

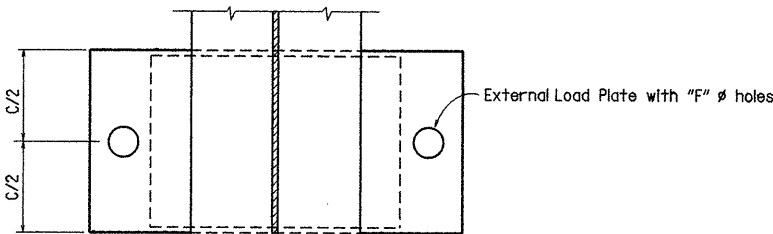
ROUTE 63 SEC. 9
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: JAC DATE: 8-26-04 FILENAME: bl00547-ssp.dgn
CHECKED BY: JAC DATE: 8/27/04 SCALE: None
DESIGNED BY: Std. DATE:
BRIDGE NO. 07019 DRAWING NO. 46907

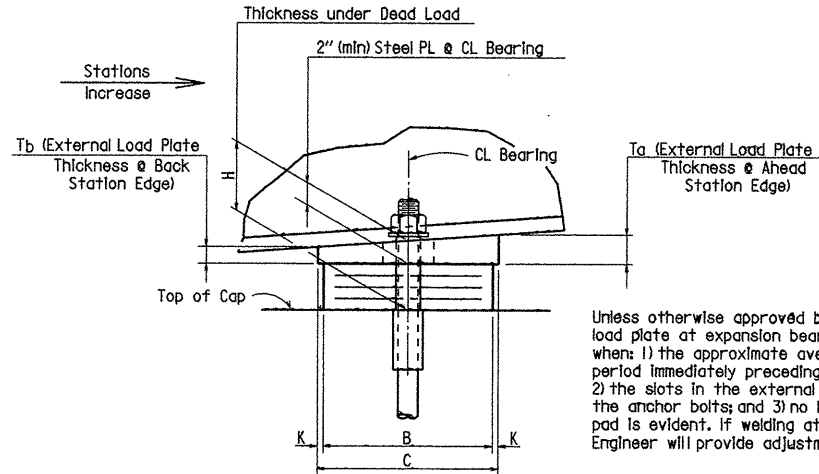
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|---------------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 100547 | | 114 | 331 |
| | | | | 07019 | ELASTO. BRGS. | | 46908 | |



FRONT VIEW - AT BENT NOS. 2, 3, & 4



PLAN VIEW - AT BENT NOS. 2, 3, & 4



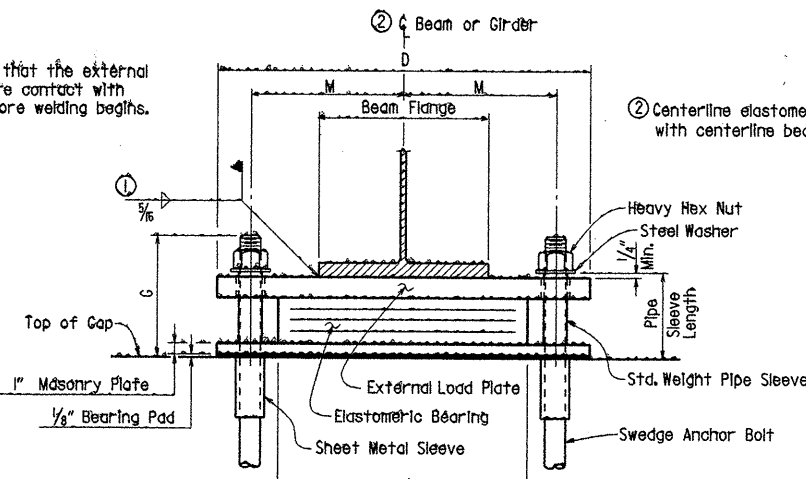
SIDE VIEW - AT BENT NOS. 2, 3 & 4

TABLE OF FABRICATOR VARIABLES

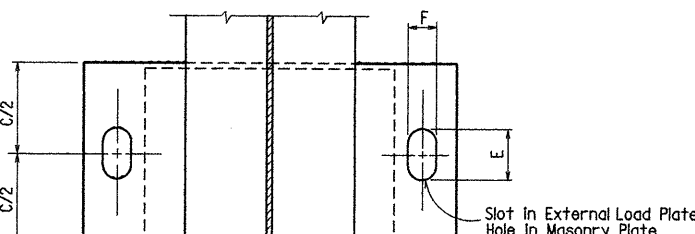
| BRIDGE NO. | LOCATION | | | | | | | | ELASTOMERIC PAD | | | | | | EXTERNAL LOAD PLATE | | | | | | | | ANCHOR BOLT | | | | | |
|------------|-------------|--------------------|--------------|---------------------------|-----------------------------|-----|------|-----|-----------------|-----|----------------|----------------|----------------------------------|-------------|---------------------|-----|-------|----|-----|----|----------------|----------------|-------------|-------------|--------------------------|---------------------------------|--------------------------|-----|
| | BENT NO(S). | BEAM OR GIRDER NO. | BEARING TYPE | NO. of BEARINGS EACH BENT | *MAXIMUM DESIGN LOAD (KIPS) | G | H | A | B | N | t ₁ | t _e | NO. & THICKNESS OF STEEL LAMINAE | T | C | D | * * E | F | K | M | T _a | T _b | ANCHOR BOLT | | PIPE SLEEVE SIZE (ø x L) | SHEET METAL SLEEVE SIZE (ø x L) | STEEL WASHER SIZE (O.D.) | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 07019 | 1 | | All | Exp. | 5 | 95 | 9¾" | 6⅝" | 14½" | 11" | 5 | ½" | ¼" | 6 @ 12 ga. | 3⅝" | 12" | 26" | 5" | 2⅝" | ½" | 10" | 2.07" | 1.93" | 1¾" ø x 30" | 55 | 2" ø x 7" | 4" ø x 9" | 3⅝" |
| | 2 | | All | Fix | 5 | 206 | 11½" | 7⅞" | 16½" | 11" | 9 | ½" | ¼" | 10 @ 12 ga. | 6⅞" | 12" | 29" | - | 3⅞" | ½" | 11¼" | 2.03" | 1.97" | 2¼" ø x 36" | 55 | 2½" ø x 8¼" | 4" ø x 9" | 4" |
| | 3 | | All | Fix | 5 | 223 | 10¾" | 7¼" | 16½" | 11" | 8 | ½" | ¼" | 9 @ 12 ga. | 5⅞" | 12" | 29" | - | 3⅞" | ½" | 11¼" | 1.97" | 2.03" | 2¼" ø x 36" | 55 | 2½" ø x 7½" | 4" ø x 9" | 4" |
| | 4 | | All | Fix | 5 | 206 | 11½" | 7⅞" | 16½" | 11" | 9 | ½" | ¼" | 10 @ 12 ga. | 6⅞" | 12" | 29" | - | 3⅞" | ½" | 11¼" | 1.90" | 2.10" | 2¼" ø x 36" | 55 | 2½" ø x 8¼" | 4" ø x 9" | 4" |
| | 5 | | All | Exp. | 5 | 95 | 9¾" | 6⅝" | 14½" | 11" | 5 | ½" | ¼" | 6 @ 12 ga. | 3⅝" | 12" | 26" | 5" | 2⅝" | ½" | 10" | 1.86" | 2.14" | 1¾" ø x 30" | 55 | 2" ø x 7" | 4" ø x 9" | 3⅝" |

* Maximum Design Load = Service Load

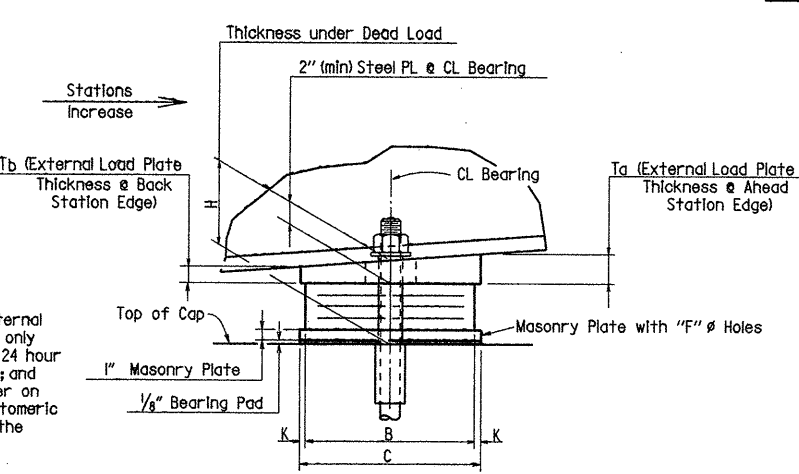
* * The dimension "E" does not apply to masonry plates - See "SIDE VIEW - AT Bent nos. 1 & 5



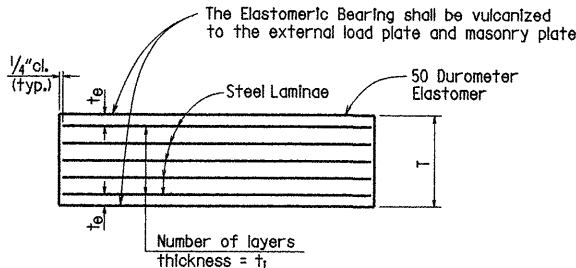
FRONT VIEW - AT BENT NOS. 1 & 5



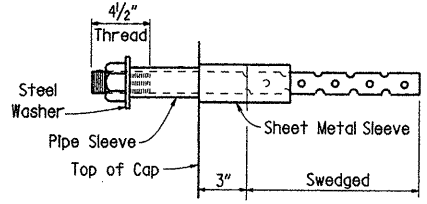
PLAN VIEW - AT BENT NOS. 1 & 5



SIDE VIEW - AT BENT NOS. 1 & 5



ELASTOMERIC BEARING



ANCHOR BOLT DETAIL

NOTE: Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required.

If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the masonry. Bolts placed in drilled holes shall be accurately set and fixed using a QPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Beam Spans, (M 270, Gr. 50)"

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 and shall be paid for at the unit price bid for "Elastomeric Bearings."

External load plates and masonry plates shall conform to AASHTO M 270, Grade 36. Pipe sleeves shall be ASTM A53, Grade B, and shall be galvanized to conform to AASHTO M 232, Class C or AASHTO M 298, Class 50.

External load plates and masonry plates shall be completely fabricated (including bevel and bolt holes) and shall be cleaned before vulcanizing to the elastomeric bearing. Surfaces in contact with the elastomeric bearing shall be cleaned in accordance with subsection 808.03. Other surfaces shall be blast cleaned in accordance with subsection 807.84(b) for painted steel.

Anchor Bolts, Washers and Nuts shall conform to subsection 807.07. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Beam Spans (M270, Gr. 50)". External load plates, masonry plates and 1/8" bearing pads will not be measured or paid for separately but will be considered included in the unit bid price for "Elastomeric Bearings".

Bearings with masonry plates shall be seated in accordance with subsection 807.66.

Bearings without masonry plates shall be seated in accordance with subsection 808.08.

DETAILS OF ELASTOMERIC BEARINGS

HWY. 135 INTERCHANGE (F)

ROUTE SEC.

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.



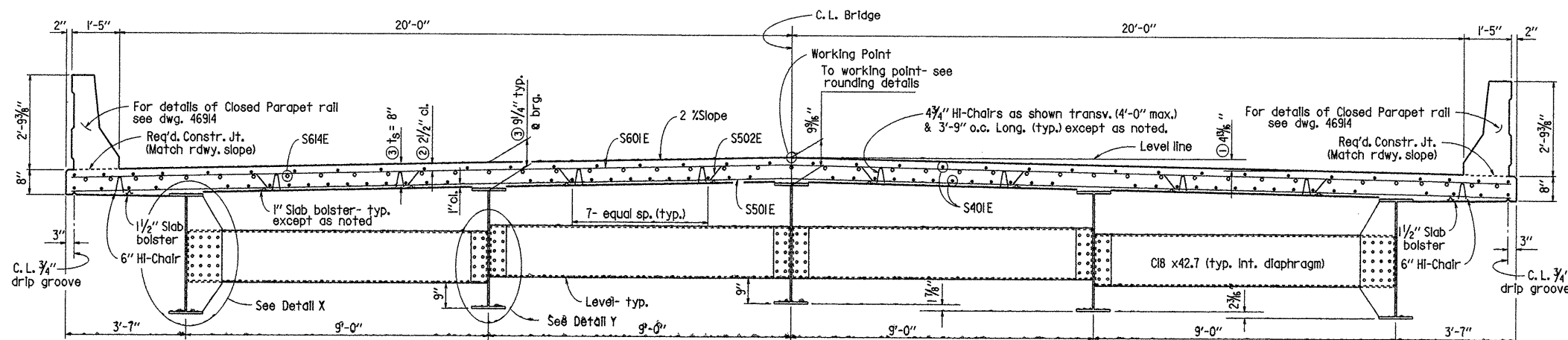
BRIDGE ENGINEER

DRAWN BY: LM DATE: 8-24-04 FILENAME: b100547xl.eb.dgn
CHECKED BY: JAC DATE: 9-7-04 SCALE: NONE
DESIGNED BY: JAC DATE: 1-9-04

BRIDGE NO. 07019 DRAWING NO. 46908

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|------------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 100547 | 115 | 331 |
| | | | | 07019 | CONT. UNIT | | 46909 | |

Note: Class I Protective Surface Treatment shall be applied to the Roadway Surface and the Face and Top of Concrete Parapet Rail. Class 3 Textured Coating Finish shall be applied to all areas specified in Special Provision Job 100547 "Textured Coating Finish".



Slab Reinforcing:

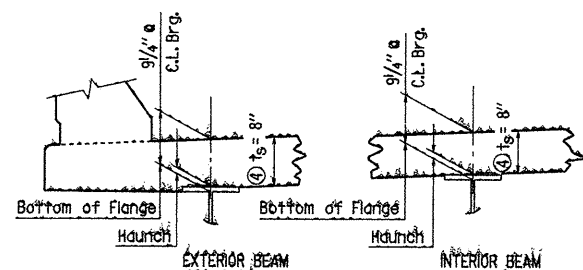
Longitudinal: S401E Top & Bottom

S614E placed as shown over interior supports (See Reinf. Plan)

Transverse: S501E @ 14" o.c. in bottom, S502E @ 14" o.c. bent up over beams

S601E @ 14" o.c. in top, S602E-S612E @ 7" top & bottom in skew

Note: The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class I(AE) Concrete. See Std. Dwg. No. 14991 for allowable modifications and for tolerances when permanent steel bridge deck forms are used.



④ Tolerance for slab thickness is $-\frac{1}{4}" + \frac{1}{2}"$

See dwg. no. 14991 when permanent steel deck forms are used.

Haunch forming is required and shall be adjusted to maintain slab thickness and grade. Beam haunch dimension may vary within the following limits:

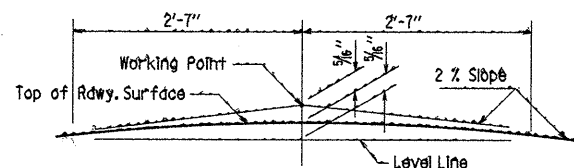
Minimum - occurs when top flange contacts bottom reinforcing steel

Maximum - top flange thickness plus $\frac{1}{4}"$

Payment for concrete shall be based on removable deck forming. No adjustment in quantities will be made to maintain tolerances.

ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED

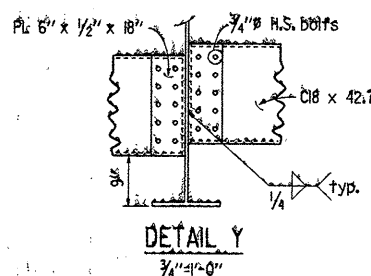
N.T.S.



NOTE: Working Point matches Theoretical Roadway Grade.

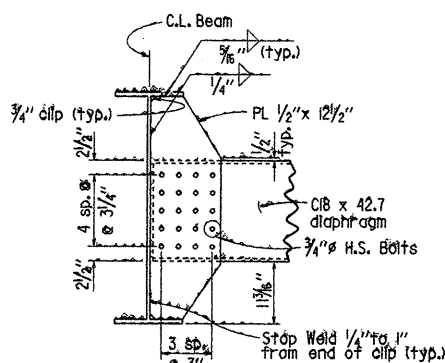
ROUNDING DETAIL

N.T.S.



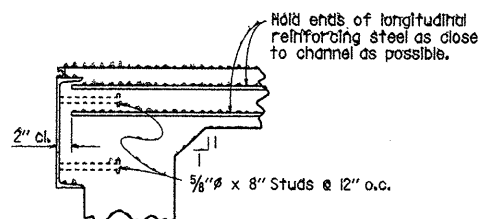
DETAIL Y

3/4" x 1'-0"



DETAIL X

3/4" x 1'-0"



ANCHOR DETAIL

N.T.S.

① Working point to gutterline

② Tolerance: Minus = $\frac{1}{4}"$

Plus = Equal to amount of slab thickening

used to meet slab thickness tolerance-

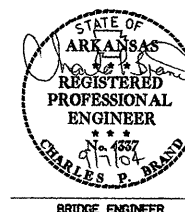
See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED".

③ See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED".

Note: At the Contractor's option, two straight epoxy coated #5 bars, top and bottom, may be substituted for bar S502E. Payment will be based on weight of S502E.

Note: Bars with an "E" suffix are epoxy coated.

For General notes, see dwg. no. 46916

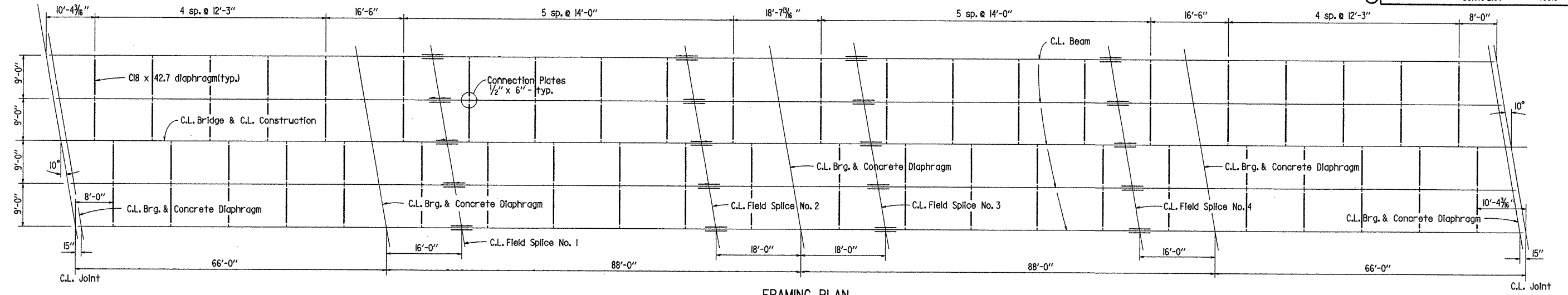


SHEET 1 OF 8
DETAILS OF 308'-0" CONTINUOUS W-BEAM UNIT
HWY. 135 INTERCHANGE (F)

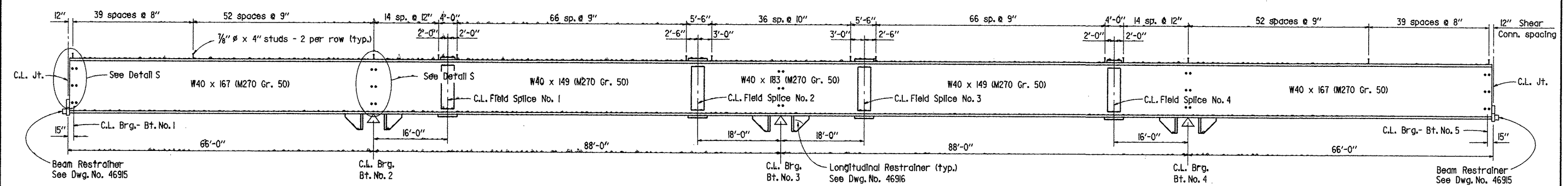
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: LM DATE: 2-25-04 FILENAME: b100547xl.sl.dgn
CHECKED BY: JAC DATE: 9-7-04 SCALE: As shown
DESIGNED BY: JAC DATE: 1-9-04
BRIDGE NO. 07019 DRAWING NO. 46909

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 100547 | 116 | 331 |
| | | | | 07019 | | CONT. UNIT | | 46910 |



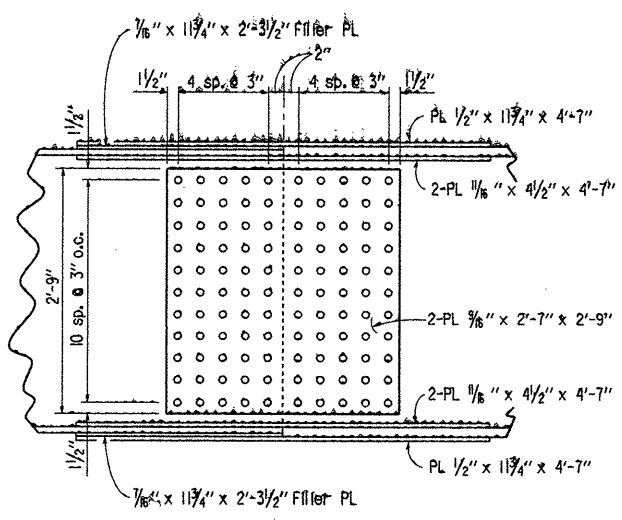
FRAMING PLAN
3/8" = 1'-0"



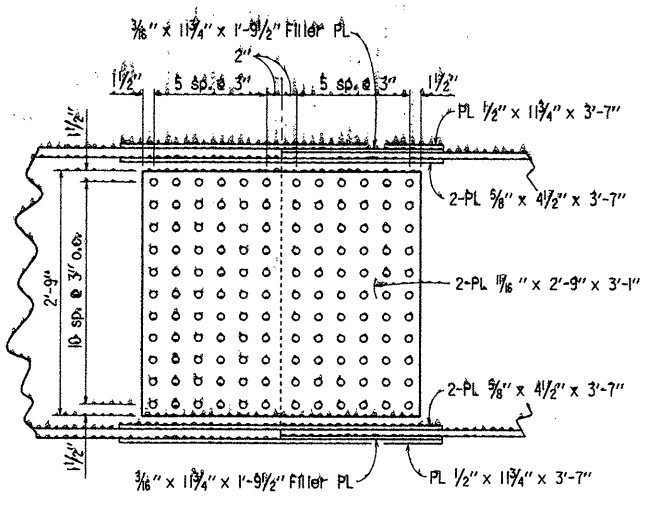
TYP. BEAM ELEVATION
NTS

Note: Bolted field splices shown may be eliminated or shop welded splices may be substituted with approval of the Bridge Engineer. Payment will be made on the basis of the plan quantities.

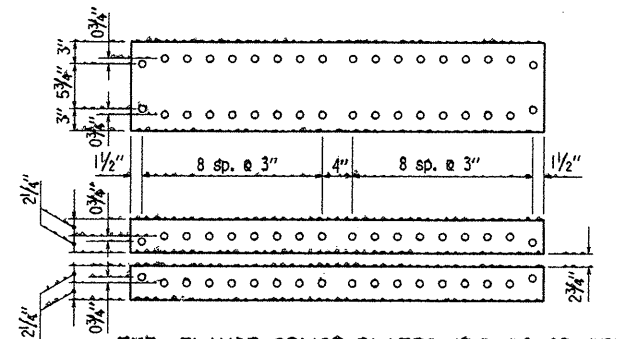
All field splice bolts shall be 3/4" dia. A570 Gr. 50.
All holes for splice bolts shall be 1/2" dia.
All field splice plates shall be AASHTO M270 Gr. 50 steel.



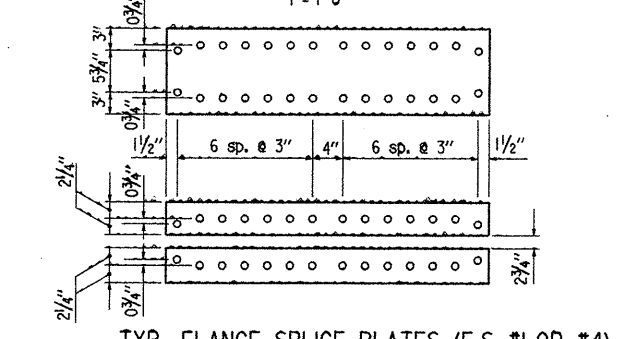
DETAIL OF FIELD SPICE #2 OR #3
1" = 1'-0"



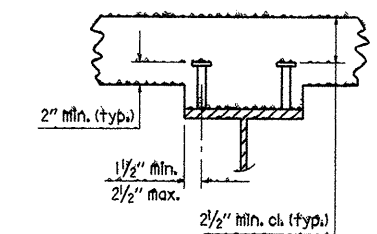
DETAIL OF FIELD SPICE #1 OR #4
1" = 1'-0"



TYP. FLANGE SPICE PLATES (F.S. #2 OR #3)
1" = 1'-0"

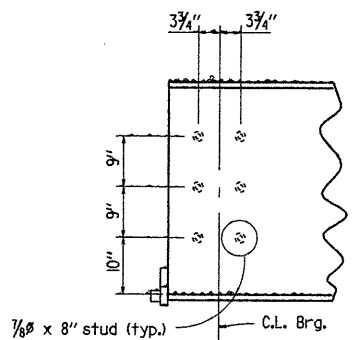


TYP. FLANGE SPICE PLATES (F.S. #1 OR #4)
1" = 1'-0"

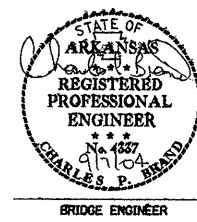


SHEAR CONNECTOR DETAIL
NTS

Stud Shear Connectors shown shall be 3/8" x 4" long, granular flux filled, solid fluxed or equal, and automatically end welded to the beam flange in accordance with the recommendations of the Manufacturer. 3/4" studs may be used in place of the 3/8" studs shown, at the ratio of 1.361 - 3/4" studs in place of one 3/8" stud. 3/8" studs will be used as basis for measurement of structural steel in shear connectors.



DETAIL S
NTS



SHEET 2 OF 8
DETAILS OF 308'-0" CONTINUOUS W-BEAM UNIT
HWY. 135 INTERCHANGE (F)
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: LM DATE: 3-9-04 FILENAME: b100547xl.s2.dgn
CHECKED BY: JAC DATE: 9-7-04 SCALE: 3/8" = 1'-0" or as shown
DESIGNED BY: JAC DATE: 1-9-04
BRIDGE NO. 07019 DRAWING NO. 46910

See DETAIL X

C.L. Jt. Bt. 1

66'-0"

C.L. Brg. Bt. 2

88'-0"

C.L. Brg. Bt. 3

88'-0"

C.L. Brg. Bt. 4

66'-0"

C.L. Jt. Bt. 5

8'-0"

4 sp. @ 12'-6"

8'-0"

8'-0"

6 sp. @ 12'-0"

8'-0"

8'-0"

6 sp. @ 12'-0"

8'-0"

8'-0"

4 sp. @ 12'-6"

8'-0"

Closed Rail Spacing

P404E

P403E

P405E

S613E- Top & Bott.

S602E-S612E @ 7" Top & Bott.

20'-0"

7"

2 sp. @ 3 1/2"

4'-1"

7"

Pouring Sequence Constr. Jt.

C.L. Bridge & C.L. Construction

45'-6" - Pour (1)

23'-0"

23'-0"

40'-6" - Pour (2)

48'-0" - Pour (1)

40'-0" - Pour (2)

48'-0" - Pour (1)

40'-6" - Pour (2)

45'-6" - Pour (1)

Slab Jt. (req'd.)

*S614E

*S614E

*S614E

*S614E

2'-7" min. lap

S401E placed as shown in typical Rdwy. Section

20'-0"

20'-6"

Pouring Sequence Constr. Jt.

Slab Jt. (req'd.)

7"

4'-1"

10"

2 sp. @ 3 1/2"

7"

7 1/8"

S602E-S612E @ 7" Top & Bott.

S613E- Top & Bott.

* Place this reinforcing in top of slab as shown in Typical Roadway Section.

Note: Parapet rail spacing and reinforcing shown are typical for both sides of roadway.

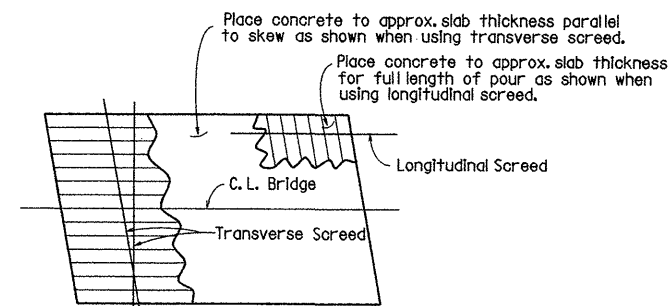
Note: Parapet rail spacing and reinforcing shown are typical for both sides of roadway.

Note: Required slab joints and Pouring Sequence Joints shall align with open joints in parapet wall at the gutterline.

See DETAIL X

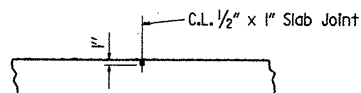
Note: Bars with "E" designation shall be epoxy coated.

REINFORCING PLAN & SLAB POURING SEQUENCE



Note: At the Contractor's option, the transverse screed may be placed parallel to the skew or perpendicular to C.L. Bridge.

DETAIL X

$$\frac{3}{8}'' = 1'-0'$$


Use Type 6 Joint Seder. See subsections 50.02(h) and 50.05(j). Joint Seder shall be measured and paid for as Class 501 Concrete-Bridge. Slab Joints shall extend to the outside of the deck slab. Slab Joints shall be installed before the parapet railing is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab Joints shall be placed at all pouring sequence construction joints and required slab joint locations.

NTS

DETAILS OF 308'-0" CONTINUOUS W-BEAM UNIT
HWY. 135 INTERCHANGE (F)

| ROUTE | SEC |
|-------|-----|
|-------|-----|

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: LM DATE: 3-3-04 FILENAME: bi00547xl.s3.dgn

CHECKED BY: JAC DATE: 9-7-04 SCALE: $\frac{3}{32}'' = 1'-0''$ or as shown

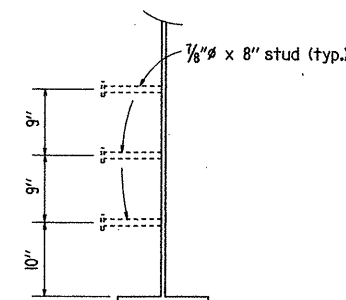
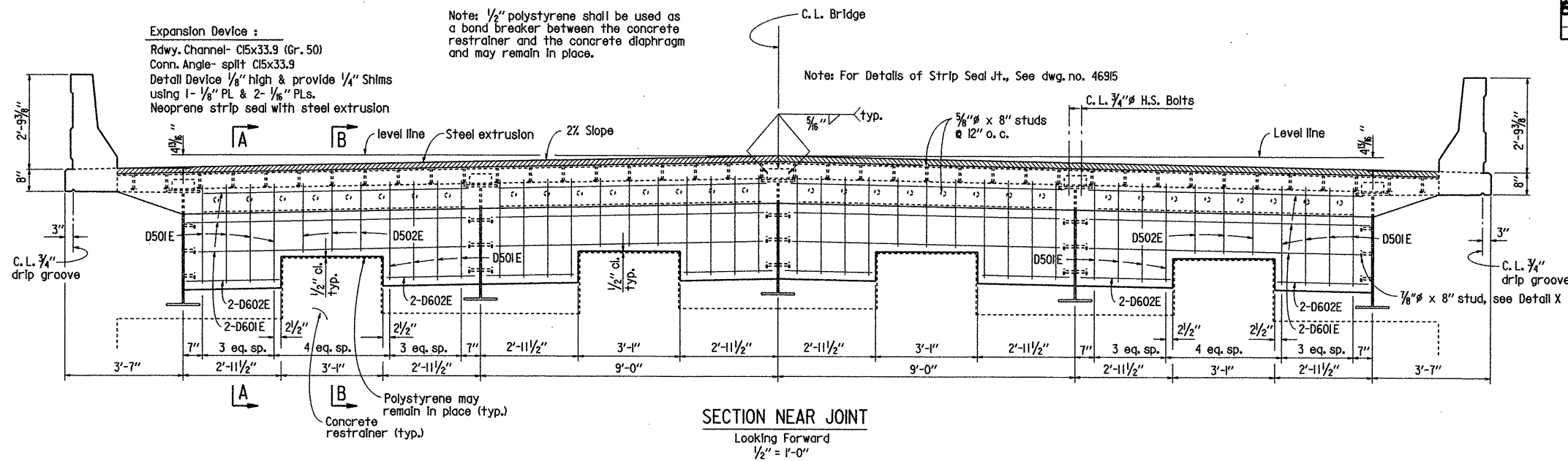
DESIGNED BY: JAC DATE: 1-9-94

BRIDGE NO. 07019 DRAWING NO. 46911

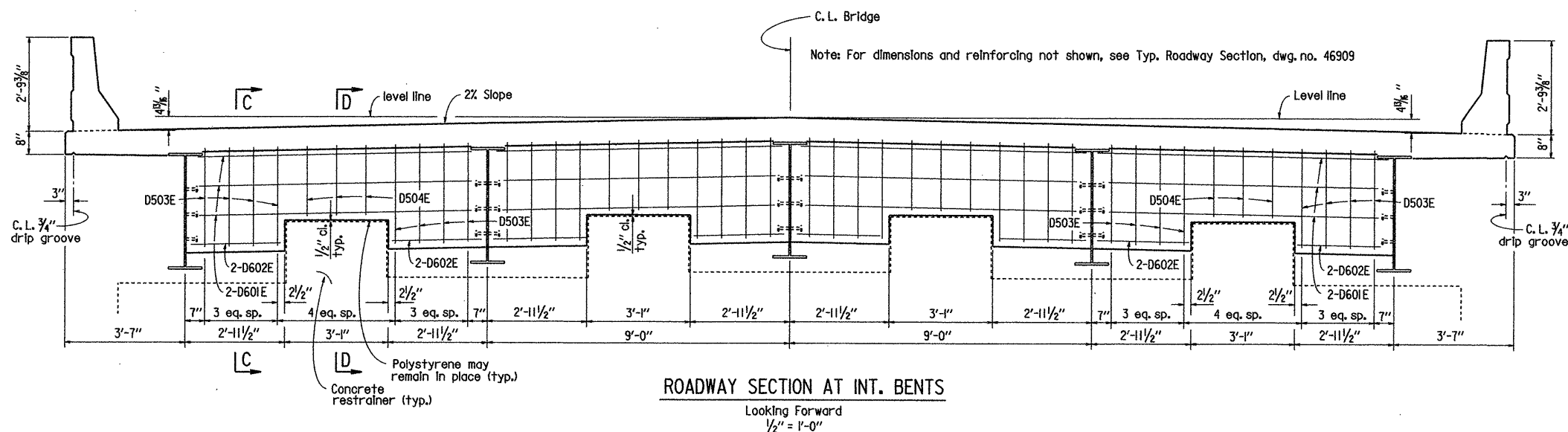


BRIDGE ENGINEER

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|-----------------|----------------|-----------------|----------------|------------------------|------------|--------------------|--------------|-----------------|
| 8-23-06 | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 100547 | 110331 | |
| | | | | 07019 | CONT. UNIT | | 46912 | |



For additional details, see dwg. 46910



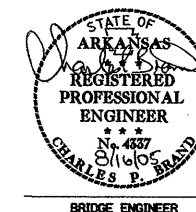
Note: Longitudinal restrainers are not shown for clarity.

Note: For Sections A, B, C, & D, see dwg. no. 46913

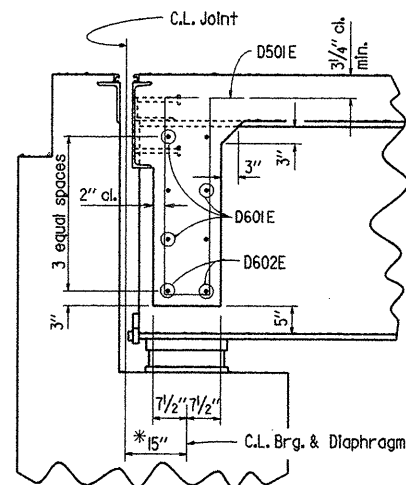
SHEET 4 OF 8
DETAILS OF 308'-0" CONTINUOUS W-BEAM UNIT
HWY. 135 INTERCHANGE (F)

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

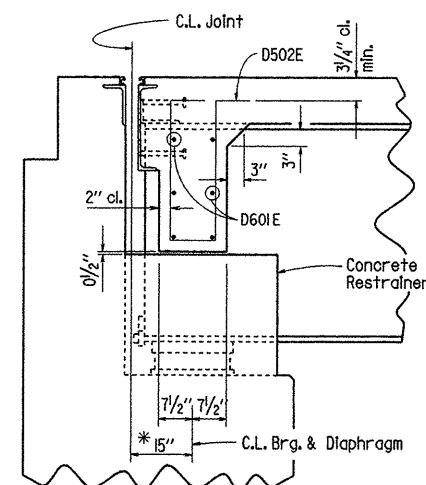
DRAWN BY: LM DATE: 3-12-04 FILENAME: b100547xl.s4.dgn
CHECKED BY: JAC DATE: 9-7-04 SCALE: As shown
DESIGNED BY: JAC DATE: 1-9-04
BRIDGE NO. 07019 DRAWING NO. 46912



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|-----------------|----------------|-----------------|----------------|------------------------|-------|--------------------|--------------|-----------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 100547 | 119 | 331 |
| | | | | 07019 | | CONT. UNIT | | 46913 |



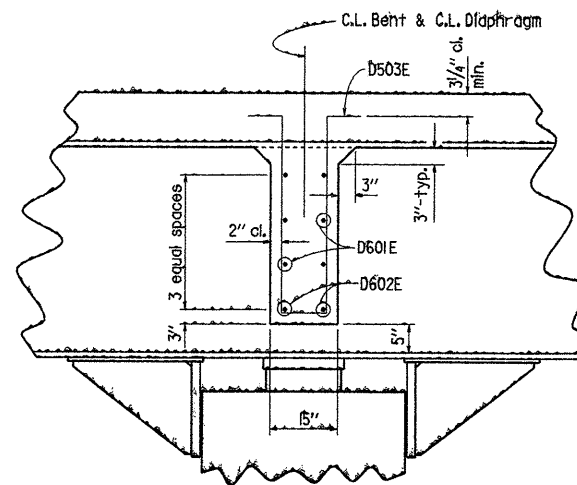
SECTION A-A
Scale: 3/4" = 1'-0"



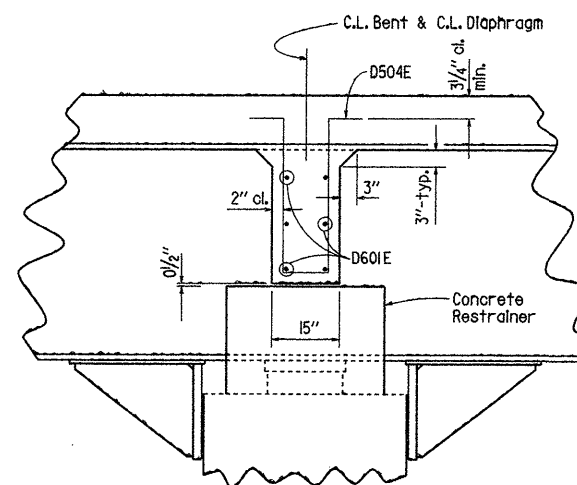
SECTION B-B
Scale: 3/4" = 1'-0"

* Measured along beam line.

Dimensions are perpendicular to C.L. Joint or C.L. Bent unless otherwise noted.



SECTION C-C
Scale: 3/4" = 1'-0"



SECTION D-D
Scale: 3/4" = 1'-0"

SHEET 5 OF 8

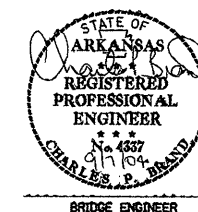
DETAILS OF 308'-0" CONTINUOUS W-BEAM UNIT
HWY. 135 INTERCHANGE (F)

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION

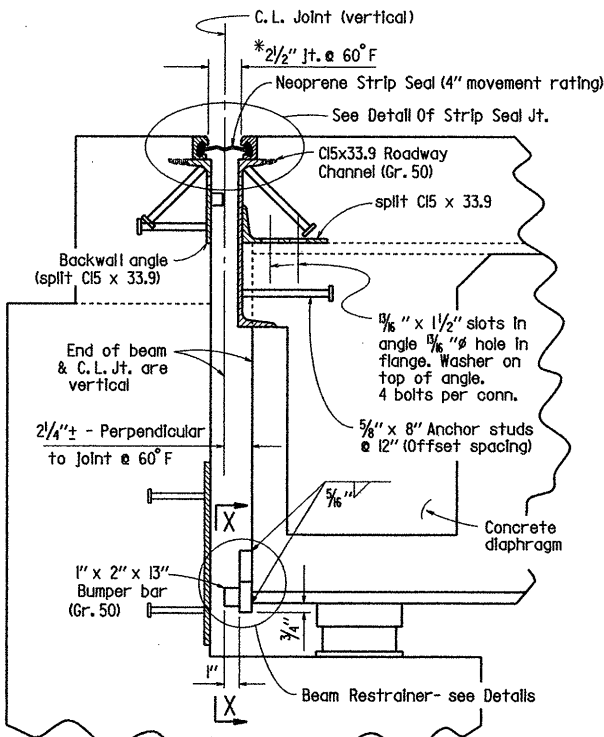
LITTLE ROCK, ARK.

DRAWN BY: LM DATE: 3-12-04 FILENAME: b100547xl.s5.dgn
CHECKED BY: JAC DATE: 9-7-04 SCALE: 1/2" = 1'-0" or as shown
DESIGNED BY: JAC DATE: 1-9-04

BRIDGE NO. 07019 DRAWING NO. 46913



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|------------|--------------------|-----------|--------------|
| 9-23-08 | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 100547 | 121 | 331 |
| | | | | 07019 | CONT. UNIT | | 4695 | |



SECTION THRU JOINT AT END BENT

NTS

Note: Section taken normal to C.L. Joint

EXPANSION DEVICE INSTALLATION

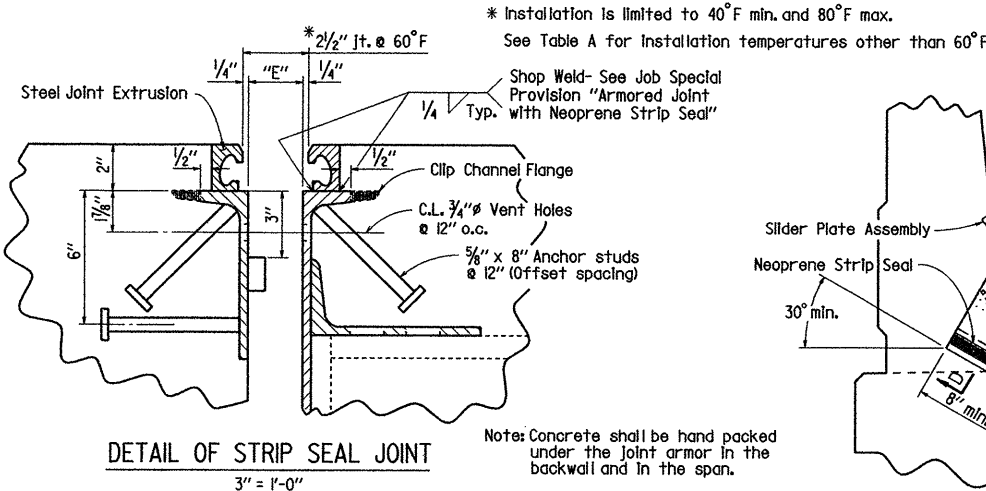
The Contractor may elect to install the expansion device using one of the following two alternatives.

- The concrete span pour adjacent to joint shall be placed before the end bent backwall is placed. After the end bent backwall forms are in place and the beams erected, the blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the backwall concrete, the blocking shall be removed, the opening adjusted for temperature and grades, and the backwall constructed.
- The backwall shall be poured to the optional construction joint after beams are erected. The blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed and the opening adjusted for temperature.

TABLE A

| | "E" Width perpendicular to joint at 24 hour average temperature of: | | | Movement Rating | "E" |
|--------|---|------|--------|-----------------|-----|
| | 40°F | 60°F | 80°F | | |
| Bent 1 | 2 1/4" | 2" | 1 3/4" | 4" | 2" |
| Bent 5 | 2 1/4" | 2" | 1 3/4" | 4" | 2" |

Note: The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature. Interpolation of the table may be necessary.

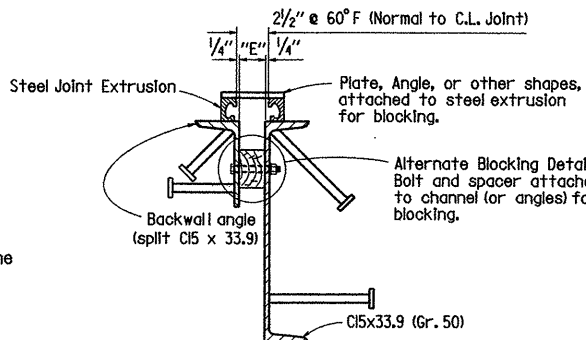


DETAIL OF STRIP SEAL JOINT

3" = 1'-0"

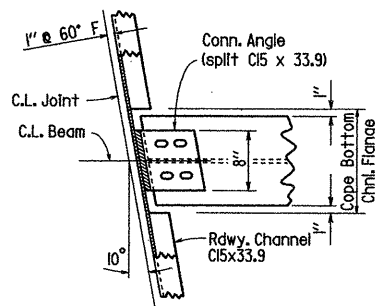
EXPANSION NEOPRENE STRIP SEAL: The expansion device shall provide a movement of 4" as shown in Table A. The expansion joint shall be capable of sealing the deck surface and parapet area to prevent moisture and other contaminants from descending through the joint.

Details of proposed slider plate assembly shall be submitted to and approved by the Bridge Engineer prior to the fabrication of any structural steel at the expansion device.



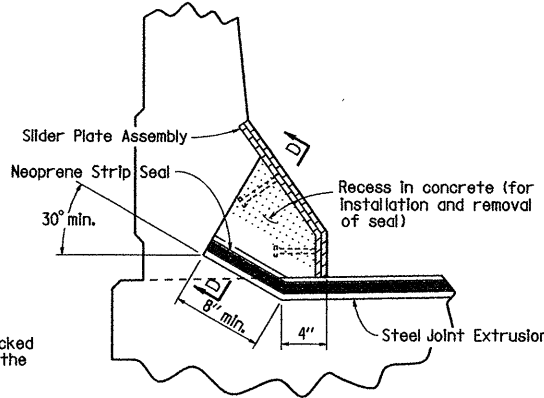
DETAILS FOR BLOCKING
EXPANSION JOINT DEVICE

NTS



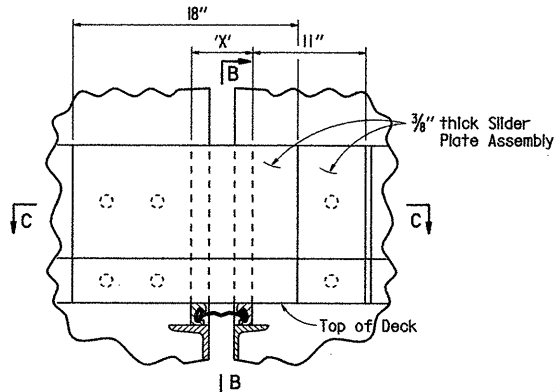
CHANNEL CONNECTION DETAILS

No Scale



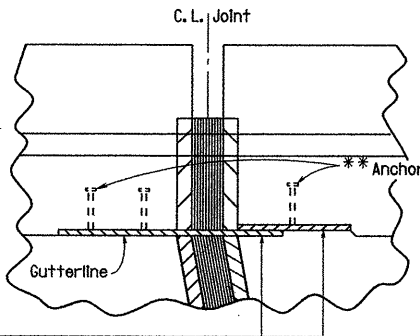
SECTION B-B

1 1/2" = 1'-0"



DETAIL OF NEOPRENE
STRIP SEAL AT CURB

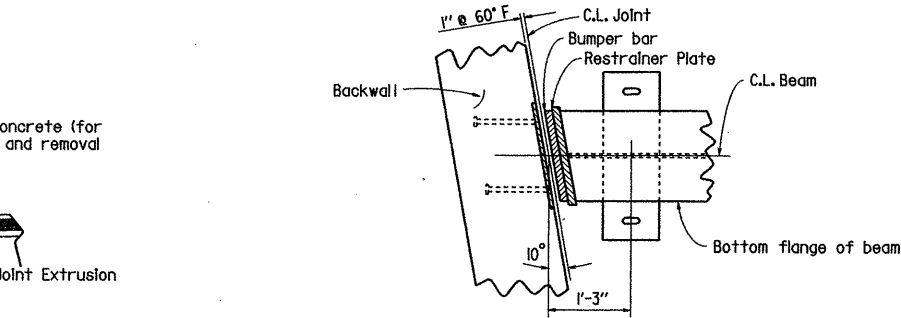
NTS



SECTION C-C

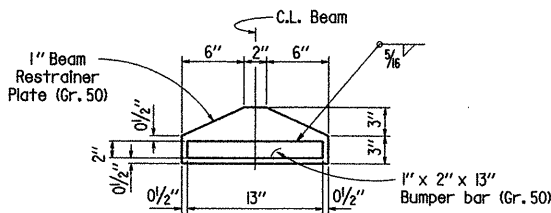
NTS

Slider plates shall be AASHTO M270, Gr. 36 and shall be paid for as "Structural Steel in Beam Spans (M270, Gr. 50). The surfaces which will not be in contact with concrete shall be cleaned and painted in accordance with subsection 807.75, or as directed by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Steel extrusion plates and painting will not be paid for directly but will be considered subsidiary to "Structural Steel in Beam Spans (M270, Gr. 50).



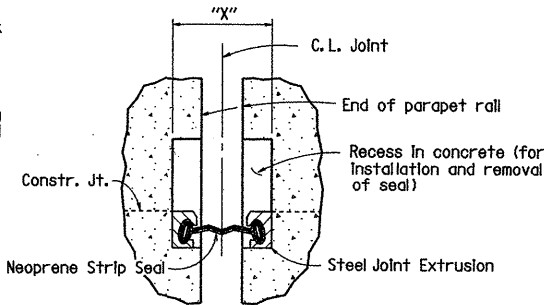
PLAN OF BEARING AT END BENT

No Scale



VIEW X - X

Scale: 1 1/2" = 1'-0"



SECTION D-D

NTS

TABLE FOR WELD

| Material Thickness of Thicker Part Joined (Inches) | Minimum Size of Fillet Weld (Inches) | Single Pass Weld Must Be Used |
|--|--------------------------------------|-------------------------------|
| To 3/4" Inclusive | 1/4" | |
| Over 3/4" | 5/16" | |

Note: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.

SHEET 7 OF 8

DETAILS OF 308'-0" CONTINUOUS W-BEAM UNIT
HWY. 135 INTERCHANGE (F)

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: LM DATE: 3-12-04 FILENAME: bi00547xLs7.dgn
CHECKED BY: JAC DATE: 9-7-04 SCALE: As shown
DESIGNED BY: JAC DATE: 1-9-04
BRIDGE NO. 07019 DRAWING NO. 46915



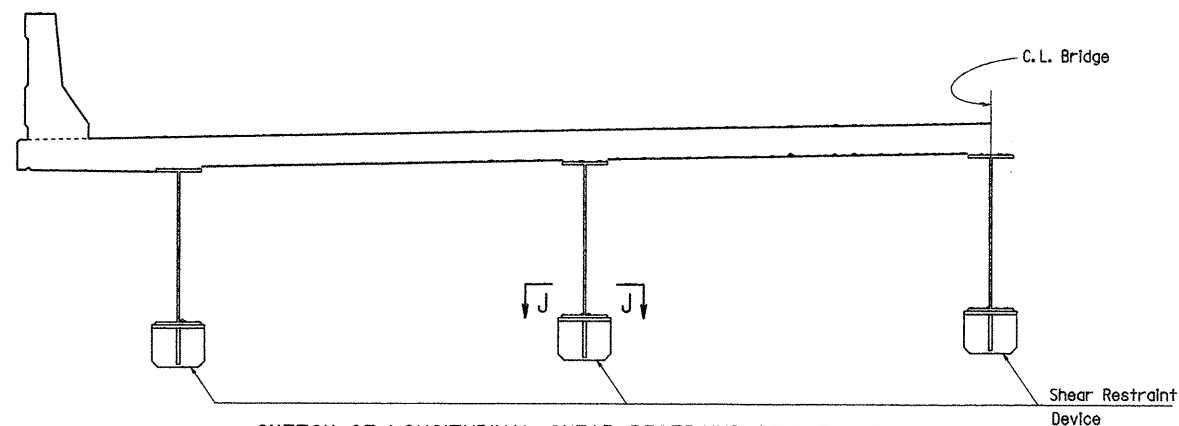
TABLE OF DEAD LOAD DEFLECTIONS-INCHES

| Span | Point of Deflection | Structural Steel | | Structural Steel+Slab | | Str. Steel +Slab+Rall | |
|------|---------------------|------------------|----------|-----------------------|----------|-----------------------|----------|
| | | Interior | Exterior | Interior | Exterior | Interior | Exterior |
| 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 0.1 | 0.029 | 0.029 | 0.180 | 0.163 | 0.195 | 0.178 |
| | 0.2 | 0.053 | 0.053 | 0.330 | 0.299 | 0.358 | 0.327 |
| | 0.3 | 0.069 | 0.069 | 0.428 | 0.388 | 0.464 | 0.424 |
| | 0.4 | 0.076 | 0.076 | 0.464 | 0.420 | 0.503 | 0.460 |
| | 0.5 | 0.072 | 0.072 | 0.435 | 0.394 | 0.472 | 0.432 |
| | 0.6 | 0.059 | 0.059 | 0.352 | 0.319 | 0.382 | 0.350 |
| | 0.7 | 0.041 | 0.041 | 0.233 | 0.211 | 0.253 | 0.232 |
| | 0.8 | 0.020 | 0.020 | 0.107 | 0.097 | 0.116 | 0.106 |
| | 0.9 | 0.004 | 0.004 | 0.013 | 0.012 | 0.013 | 0.012 |
| 2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 0.1 | 0.021 | 0.021 | 0.166 | 0.150 | 0.183 | 0.167 |
| | 0.2 | 0.059 | 0.059 | 0.446 | 0.402 | 0.490 | 0.447 |
| | 0.3 | 0.097 | 0.097 | 0.727 | 0.656 | 0.797 | 0.727 |
| | 0.4 | 0.125 | 0.125 | 0.921 | 0.831 | 1.008 | 0.920 |
| | 0.5 | 0.133 | 0.133 | 0.974 | 0.880 | 1.067 | 0.973 |
| | 0.6 | 0.120 | 0.120 | 0.876 | 0.791 | 0.959 | 0.875 |
| | 0.7 | 0.090 | 0.090 | 0.651 | 0.588 | 0.714 | 0.652 |
| | 0.8 | 0.051 | 0.051 | 0.366 | 0.330 | 0.402 | 0.367 |
| | 0.9 | 0.016 | 0.016 | 0.113 | 0.102 | 0.125 | 0.114 |
| | 0 | 0 | 0 | 0 | 0 | 0 | 0 |

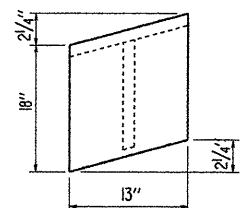
Half-point of Unit.

Note: Camber for Dead Load Deflection plus Vertical curve $\pm 1/4"$ tolerance. Deflections shown are along C.L. Beam from a chord from C.L. Bearing to C.L. Bearing. Vertical curve corrections not included. Negative sign (-) indicates point above chord.

symmetrical about half-point of Unit.

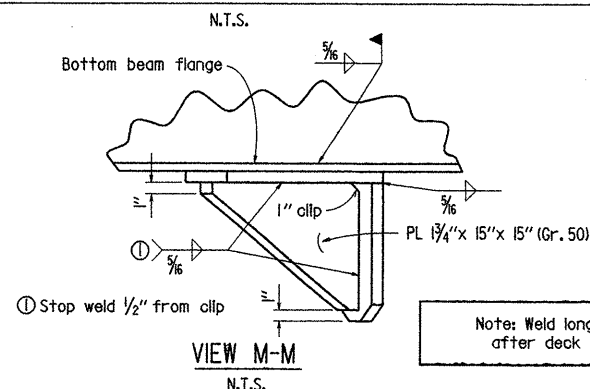


SKETCH OF LONGITUDINAL SHEAR RESTRAINT DEVICES AT INT. BENTS



PLAN VIEW OF LONGITUDINAL SHEAR RESTRAINT DEVICE

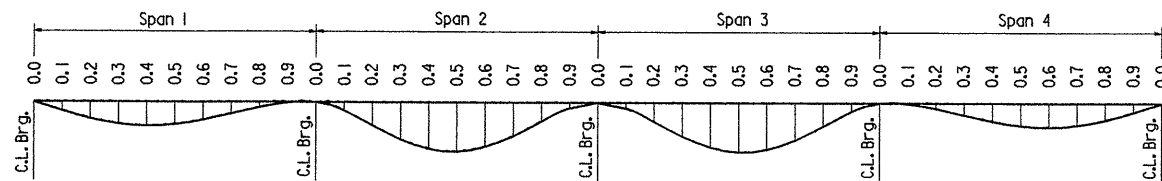
N.T.S.

① Stop weld $1/2"$ from clip

VIEW M-M

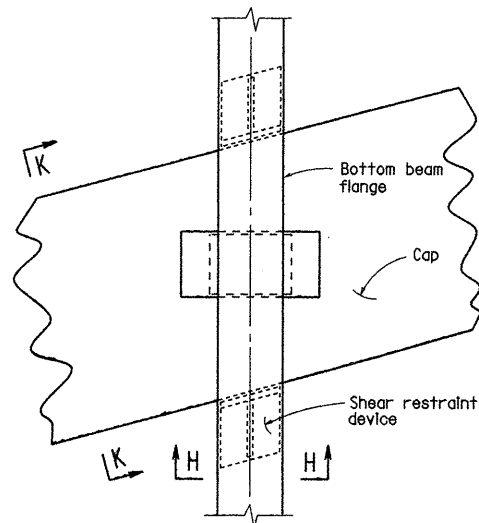
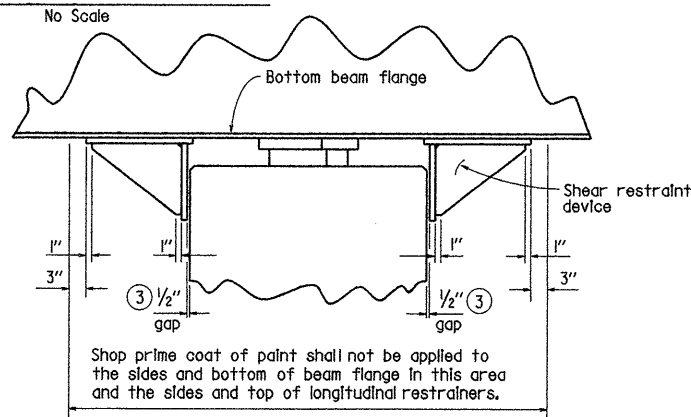
N.T.S.

Note: Weld longitudinal restrainer after deck has been poured.



DEAD LOAD DEFLECTION DIAGRAM

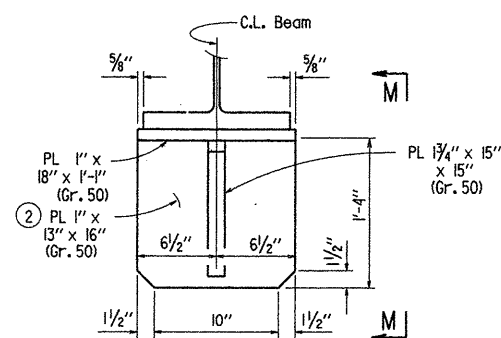
No Scale

DETAIL J-J
 $3/4" = 1'-0"$ 

VIEW K-K

N.T.S.

③ Hold this dimension for all temperatures.



VIEW H-H

N.T.S.

② Longitudinal restrainer shall be fabricated to account for grade so as the final position of this plate will be vertical.

LOAD DISTRIBUTION:

| | INTERIOR BEAM | EXTERIOR BEAM |
|--------------------|----------------------------|----------------------------|
| DEAD LOAD | | |
| To Beams: | 900 plf + 1.3(Wt. of Beam) | 808 plf + 1.3(Wt. of Beam) |
| To Composite Beam: | ④ 348 plf. (closed) | ④ 348 plf. (closed) |
| LIVE LOAD | | |
| To composite beam: | 1,6364 Wheels + Impact | 1,889 Wheels + Impact |

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 100547 | 122 | 331 |
| | | | | | | CONT. UNIT | | 46916 |

GENERAL NOTES

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2003 Edition) with applicable supplemental specifications and special provisions.

DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges (2002 Edition).

LIVE LOADING: HS20

METHOD OF DESIGN: Load Factor

MATERIALS AND STRENGTHS:

Class (S/AE) Concrete (superstructure) $f'_c = 4000$ psi
Reinforcing Steel (AASHTO M31 or M53, Gr. 60) $f_y = 60,000$ psi
Structural Steel (AASHTO M270, Gr. 50) $F_y = 50,000$ psi
Structural Steel (AASHTO M270, Gr. 36) $F_y = 36,000$ psi

STRUCTURAL STEEL:

All beams and field splice plates shall be AASHTO M270, Gr. 50. All other structural steel shall be AASHTO M270, Gr. 36 unless otherwise noted. All Structural Steel shall be paid for as "Structural Steel in Beam Spans (M270, Gr. 50)". All exposed surfaces shall be cleaned in accordance with subsection 807.84.

All structural steel except galvanized steel and steel which is completely encased in concrete shall be painted in accordance with subsection 807.75. The color of paint shall conform to Federal Standard 595A, Color Chip No. 37200, Aluminum.

Structural steel shapes of equal or greater strength may be substituted for shapes shown if prior approval is obtained from the Bridge Engineer. Payment will be made on the basis of shapes shown.

Beams including web and flange splice plates are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in subsection 807.05.

Flange splice plates for main members shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

Drawings show general features of design only. Shop drawings shall be made in accordance with specifications, submitted, and approval secured before fabrication is begun.

All beams shall be blocked in their true position in the shop in groups of a minimum of three sections. Beams shall be blocked with webs horizontal and as specified in subsection 807.54(b)(2). The camber, length of sections, distance between bearings and opening of joints shall be measured with the beams in their true position and this information shall become part of the permanent records of this job. The component parts shall be match marked in this assembly and those marks shall be shown on the erection diagram. All beam dimensions are based on a temperature of 60 degrees F. A tolerance of $1/4"$ (plus or minus) allowed for camber.

Field connections shall be bolted with high-strength bolts. Bolts shall be $3/4"$, except as noted, and open holes shall be $1/8"$ unless noted otherwise. Holes for $3/4"$ bolts may be $1/2"$ if a washer is supplied for use under both the nut and head of the bolt. Bolt spacing shall be $2 1/2"$ for $3/4"$ bolts. For field splices, bolts shall be $1/2"$ bolts. Open holes shall be $1/8"$. Bolt spacing shall be $3"$ for $1/2"$ bolts. Bolts shall be placed with heads on the outside face of the exterior girder web and on the bottom of the beam flanges.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If the Contractor or erector should want to make additional welds, whether temporary or permanent, he shall submit detailed drawings with a formal request to the Bridge Engineer for approval. All welding shall conform to subsection 807.26.

Daphragms shall be installed as beams are erected. All bolts in daphragms and field splices shall be installed and tightened in accordance with subsection 807.71 prior to pouring the deck.

REINFORCING STEEL:

The reinforcing steel shall be accurately located in the forms and firmly held in place by steel wire supports, sufficient in size and number, to prevent displacement during the course of construction. The wire supports will not be paid for directly but will be considered subsidiary to the item "Epoxy-Coated Reinforcing Steel (Grade 60)".

CONCRETE:

All concrete shall be Class (S/AE) with a minimum 28 day compressive strength $f'_c = 4000$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered $3/4"$ unless otherwise noted.

Concrete in bridge superstructure shall be placed, consolidated, and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent. The concrete daphragms shall be poured monolithically with the slab.

The concrete deck shall be given a fine finish in accordance with subsection 802.19 for Class 5, Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for the future dead load deflection due to the parapet railing.

A minimum of 72 hours shall elapse between completion of the bridge deck slab and the pouring of the parapet railing. Any railing pours made before the entire slab has been placed and cured must be approved by the Bridge Engineer.

SHEET 8 OF 8

DETAILS OF 308'-0" CONTINUOUS W-BEAM UNIT
HWY. 135 INTERCHANGE (F)

ROUTE SEC.

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

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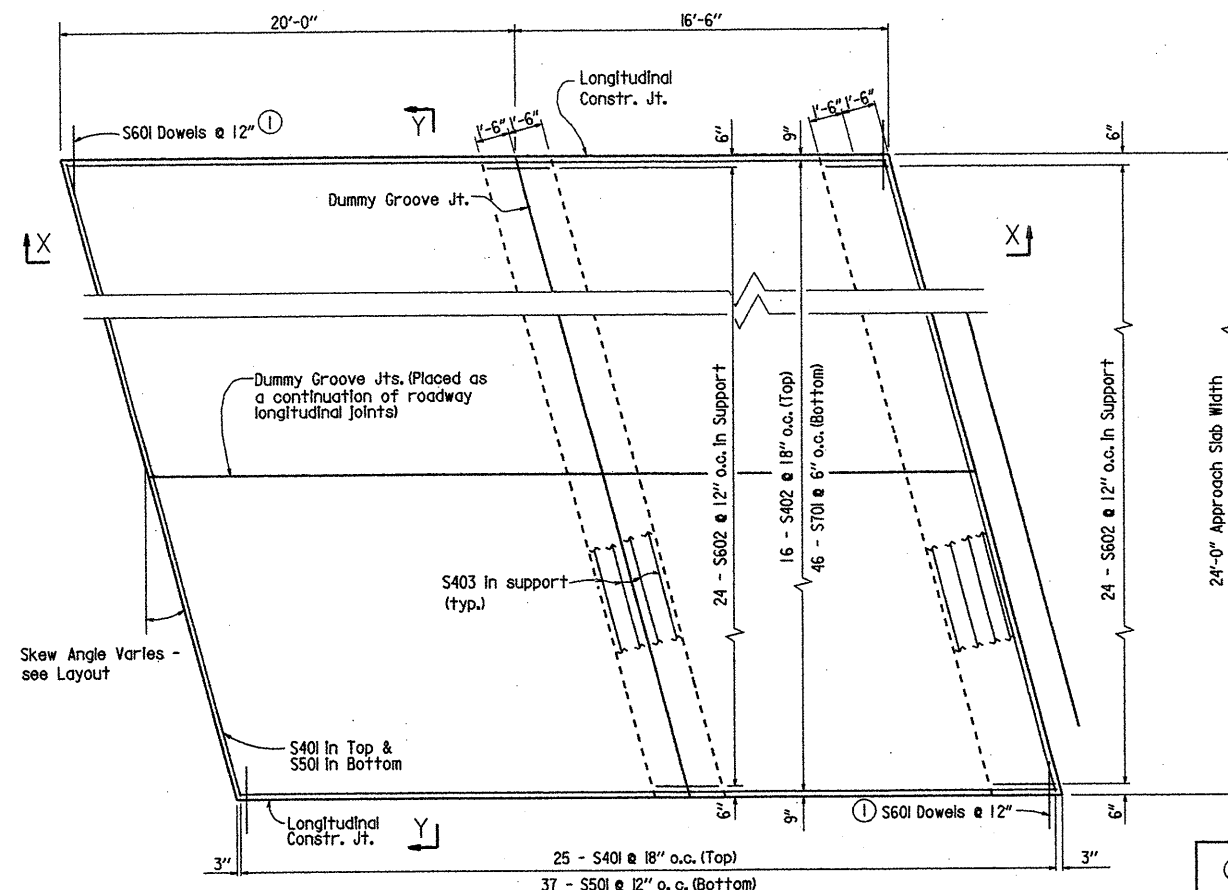
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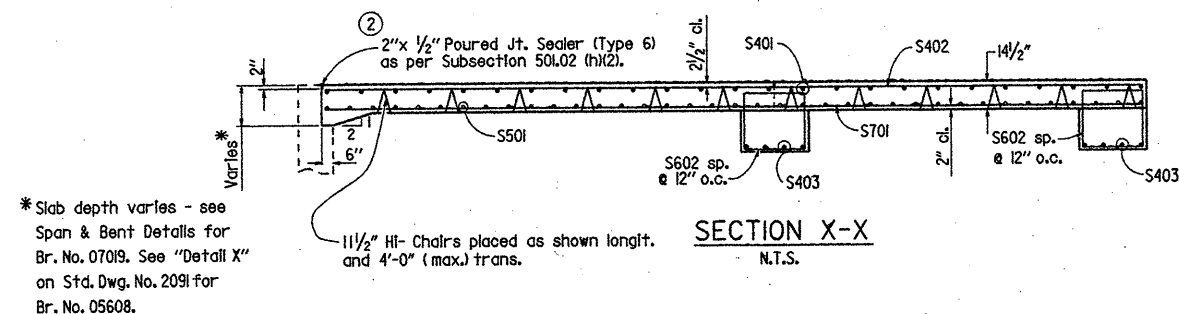
BRIDGE NO. 07019 DRAWING NO. 46916



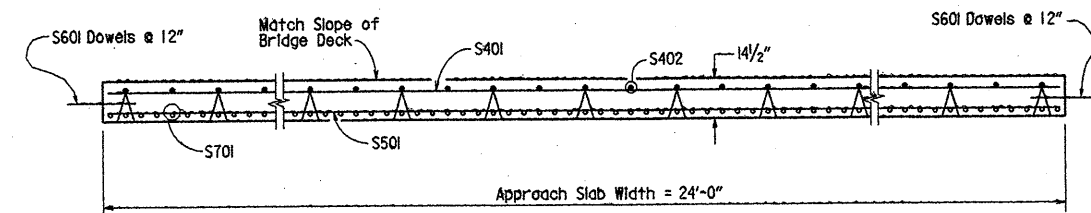
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|--------------|-------------|--------------|-------------|--|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 100547 | 123 | 331 | |
| | | | | 05608, 07019 TYPE SPECIAL APPR. SLAB 46917 | | | | |



PLAN - APPROACH SLAB
N.T.S.

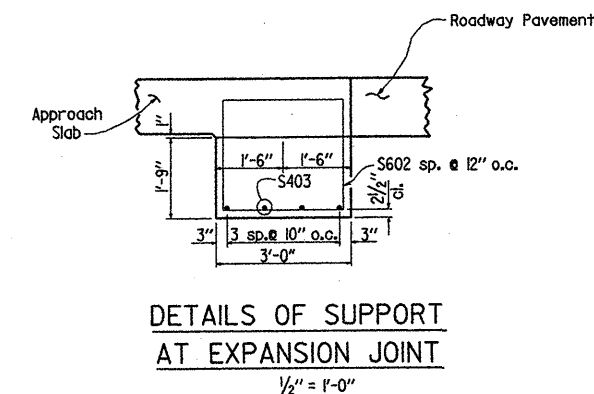
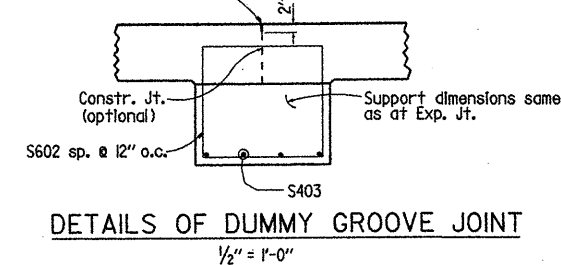


* Slab depth varies - see Span & Bent Details for Br. No. 07019. See "Detail X" on Std. Dwg. No. 2091 for Br. No. 05608.



SECTION Y-Y
N.T.S.

1/4" x 2" Poured Synthetic Polymer Jt. Sealer (Type 6) as per Subsection 501.02(h)(2)



- The dowel size and spacing shown herein supercedes the details shown on Std. Dwg. No. 2091 "DETAILS OF STANDARD TYPE 'PT' APPROACH GUTTERS".
- The 1/2" Preformed Joint AASHTO Type I shall be eliminated between concrete faces where dowel bars are used to tie approach slabs and gutters to the bent components at Bridge No. 07019. See End Bent details.

TABLE OF QUANTITIES FOR ONE
TYPE SPECIAL APPROACH SLAB

| Type | Slab Width | Reinforcing Steel (Lbs.) | Concrete (Cu. Yds.) |
|--------|------------|--------------------------|---------------------|
| Type 1 | 24'-0" | 6380 | 49.05 |
| Type 2 | 24'-0" | 6470 | 49.55 |

GENERAL NOTES

Concrete shall be Class S (AE) (f'c = 4,000 psi).

Reinforcement Steel shall conform to AASHTO M31 or M53, Grade 60 (fy = 60,000 psi).

Surface finish for Approach Slabs shall match that used on the bridge deck.

Approach Slabs will be measured and paid for in accordance with Section 504.

BAR LIST PER SLAB (BR. NO. 07019)
(For Skew Angle = 10°)

| Mark | No. Req'd. | Length | Bending Diagrams |
|------|------------|--------|------------------|
| S401 | 25 | 24'-0" | |
| S402 | 16 | 36'-1" | |
| S403 | 8 | 24'-0" | |
| S501 | 37 | 24'-0" | |
| S601 | 72 | 3'-0" | |
| S602 | 48 | 11'-5" | |
| S701 | 46 | 36'-1" | |

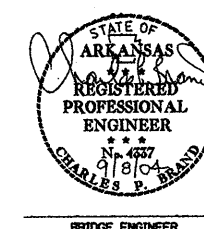
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(For Skew Angle = 20°)

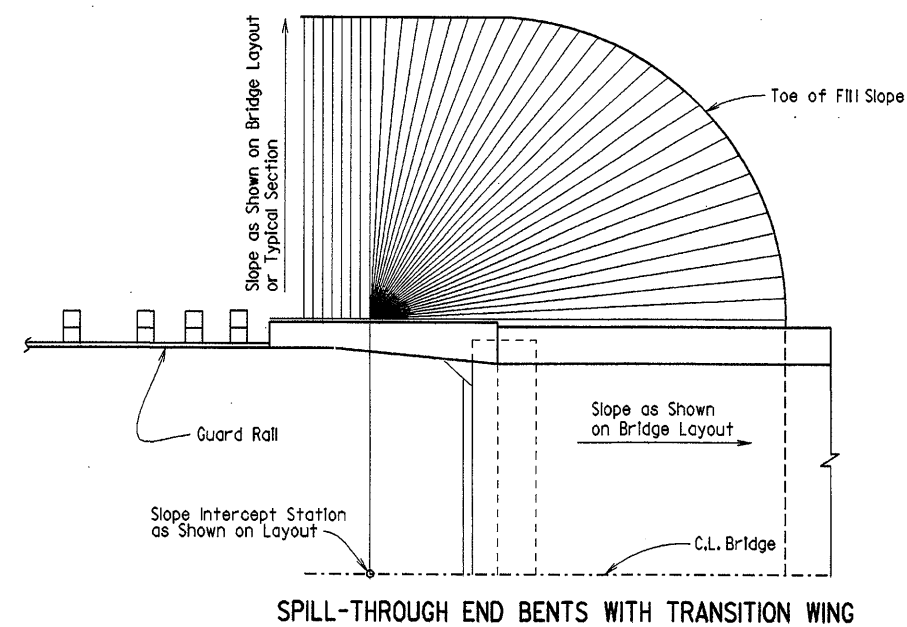
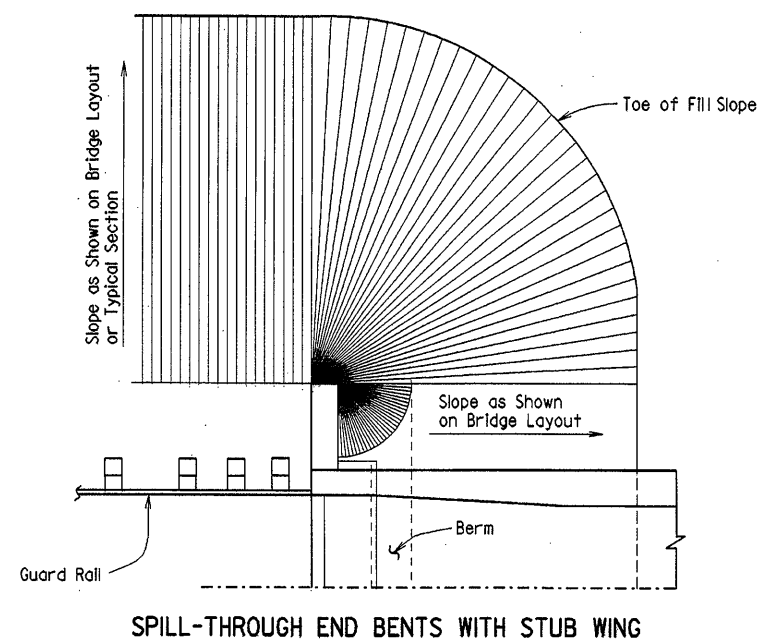
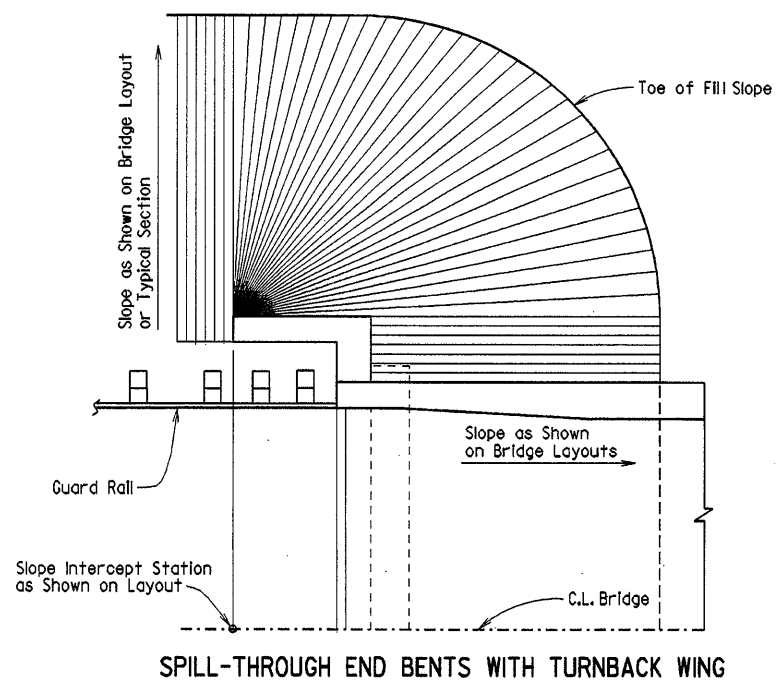
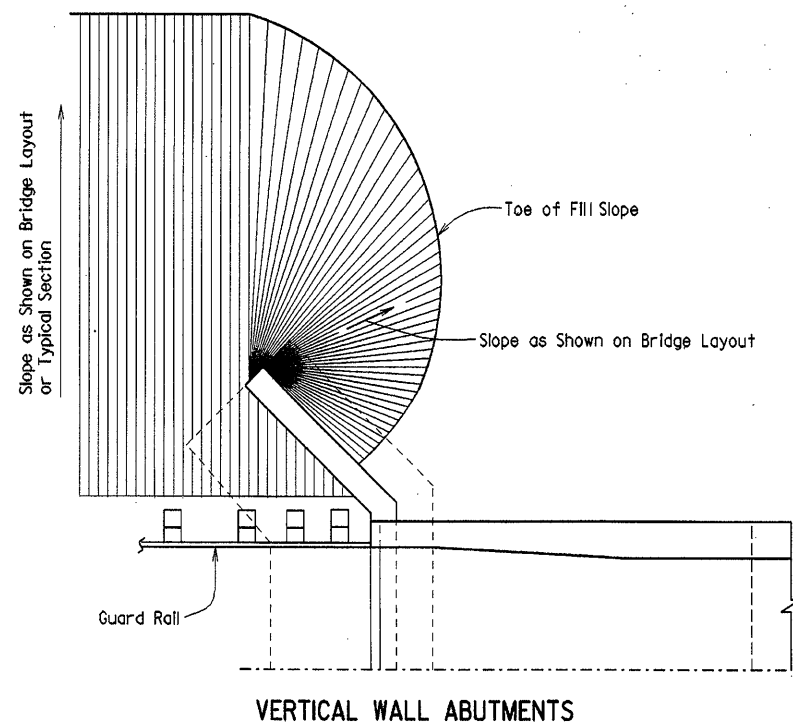
| Mark | No. Req'd. | Length | Bending Diagrams |
|------|------------|--------|------------------|
| S401 | 25 | 25'-2" | |
| S402 | 16 | 36'-1" | |
| S403 | 8 | 25'-2" | |
| S501 | 37 | 25'-2" | |
| S601 | 72 | 3'-0" | |
| S602 | 48 | 11'-8" | |
| S701 | 46 | 36'-1" | |

DETAILS OF
TYPE SPECIAL APPROACH SLABS

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: JAC DATE: 7/28/04 FILENAME: bl00547.asl.dgn
CHECKED BY: DATE: SCALE: As Noted
DESIGNED BY: STD DATE: BRIDGE NOS. 05608 & 07019 DRAWING NO. 46917

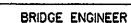




The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 4 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to subsections 210.09, 210.10 and 801.08 of the Specifications for construction requirements.

⚠ Revised and redrawn MJT 04-10-2003
Chk'd. By: CJP 04-10-2003

METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

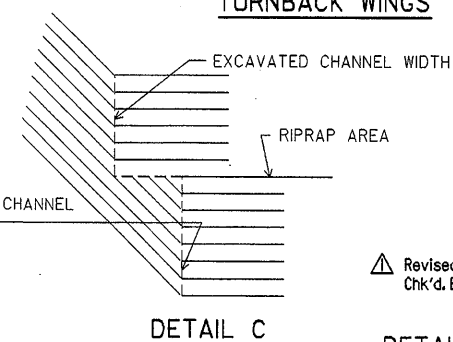
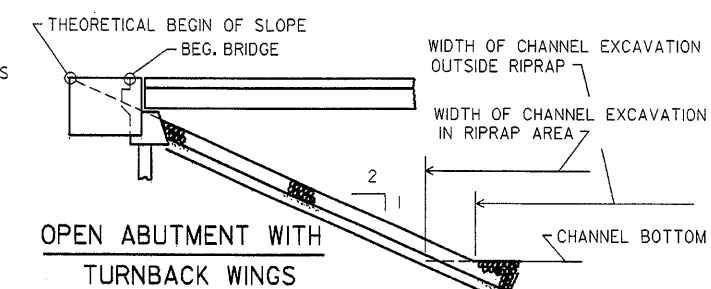
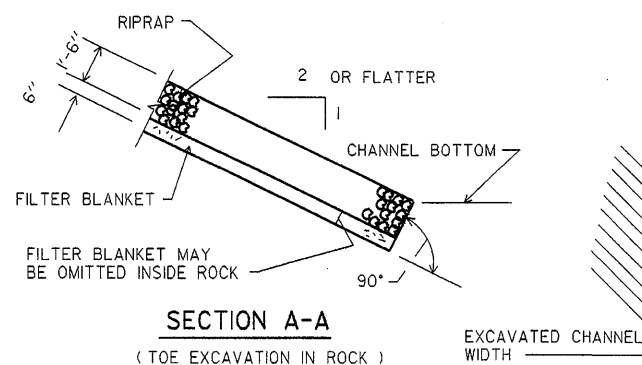
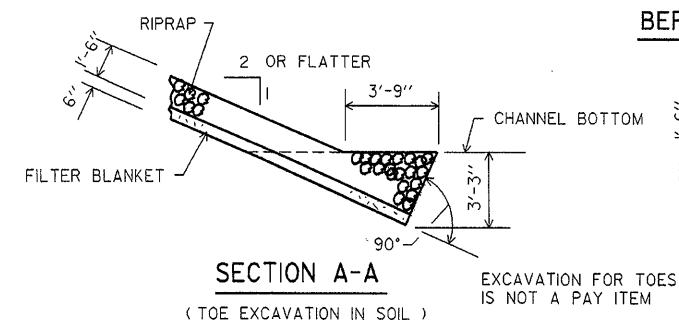
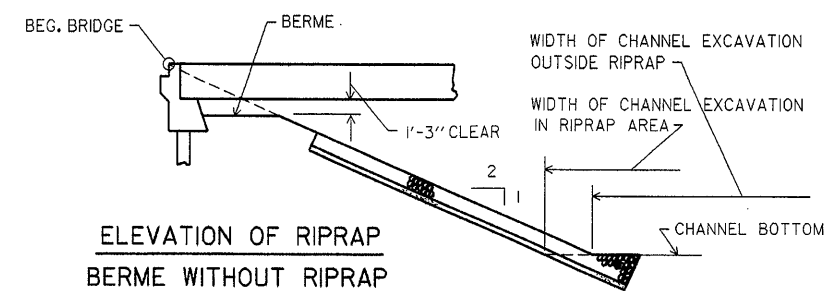
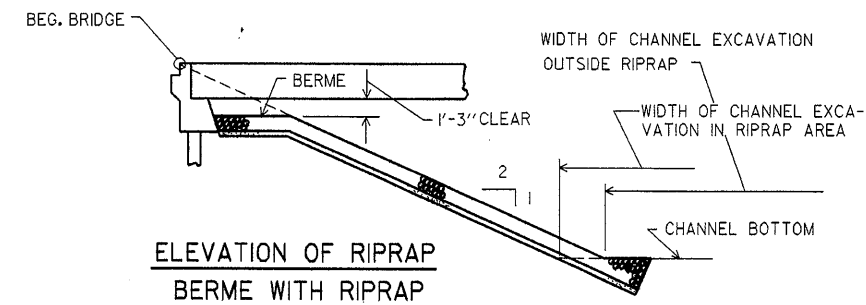
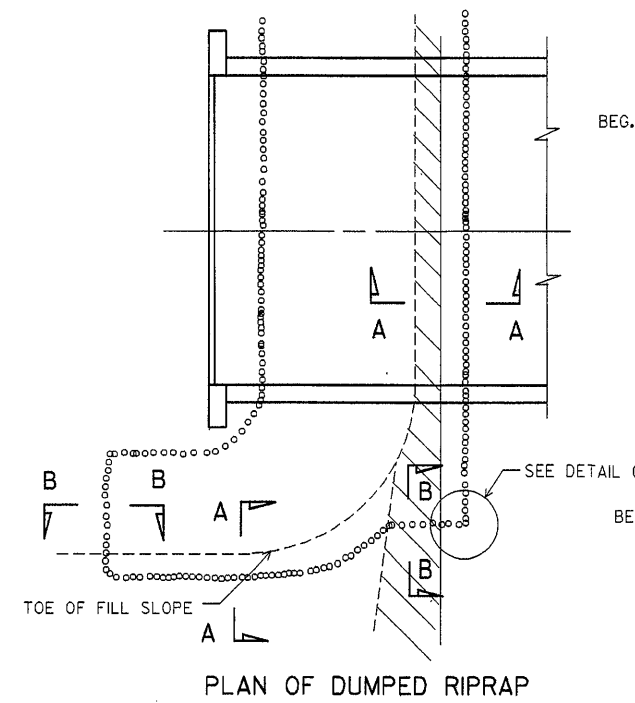
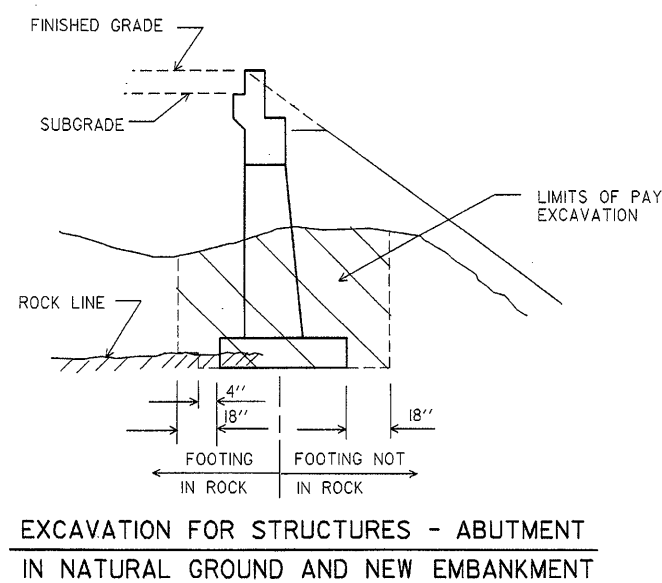
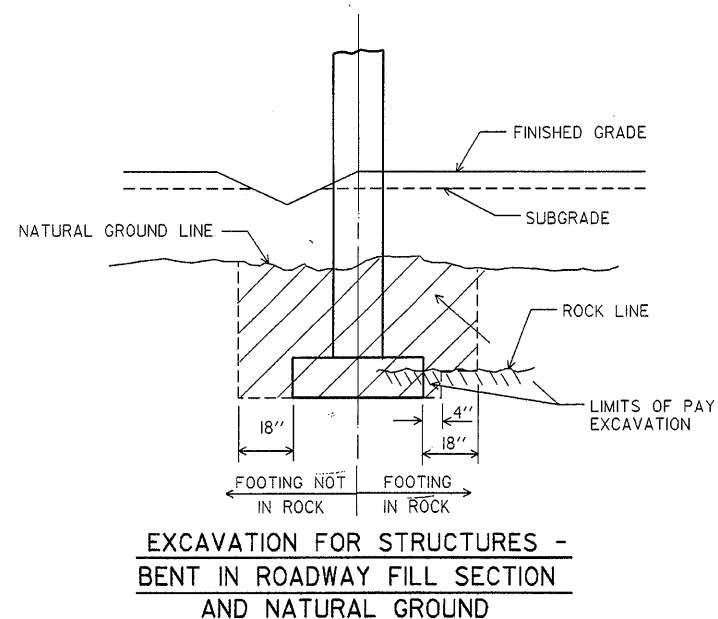
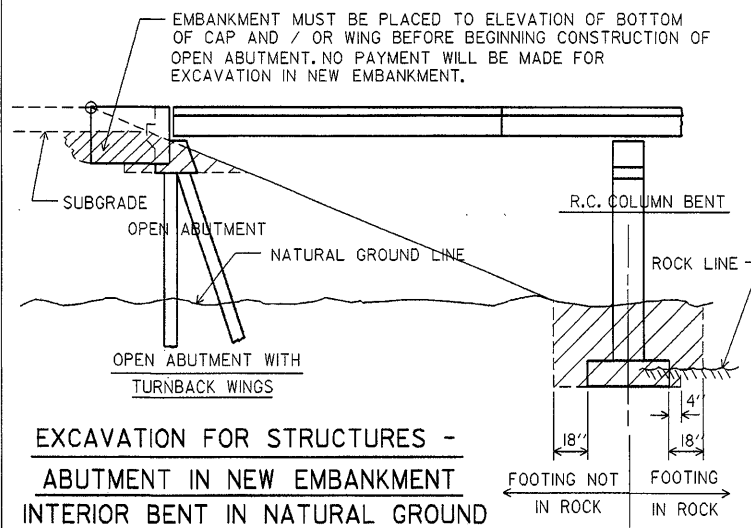
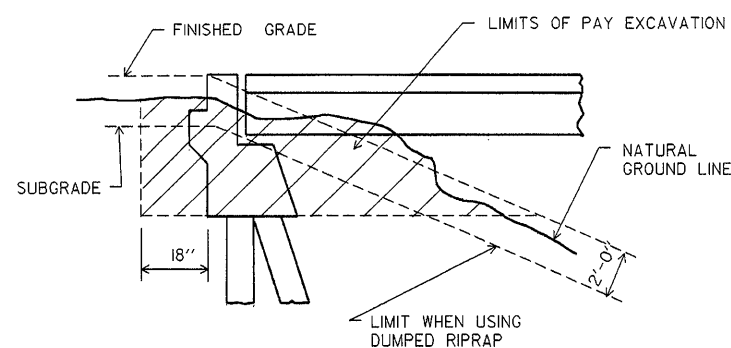
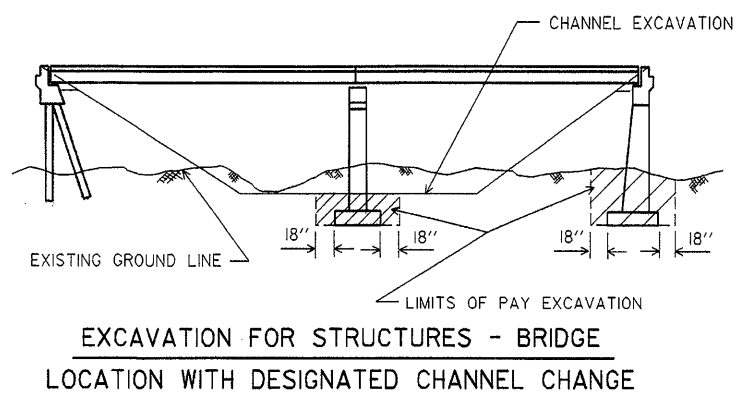
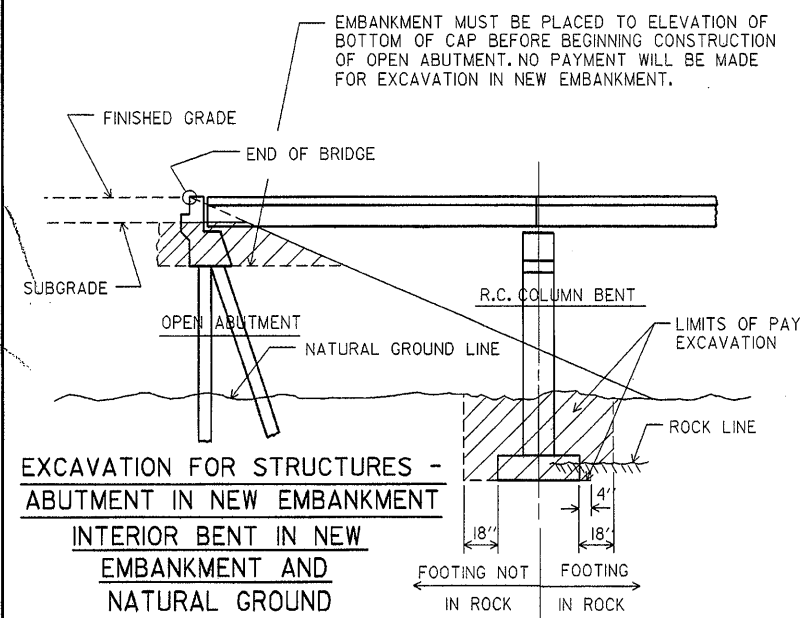


EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MJT DATE: 04-10-2003 FILENAME: B1888A.STD
 CHECKED BY: CJF DATE: 04-10-2003 SCALE: NO SCALE
 DESIGNED BY: STD DATE:
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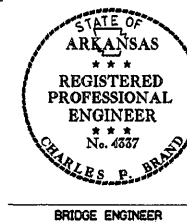
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|-----------------|----------------|-----------------|----------------|------------------------|-------|--------------------|--------------|-----------------|
| 04-10-2003 | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | | 125 | |
| | | | | RIP. & EXCAV. 1891F | | | | |



NOTE : USE THIS TYPE OF TOE WHEN ROCK IS ENCOUNTERED WHICH IS IN A STABLE CONDITION.

NOTE : IN LIEU OF AN AGGREGATE FILTER BLANKET, A SYN-
THETIC FIBER GEOTEXTILE FABRIC COMPLYING WITH THE REQUIRE-
MENTS OF SUBSECTION 816.02(e) MAY BE USED.

NOTE : DETAILS FOR COMPUTING EXCAVATION FOR STRUCTURES ARE INCLUDED FOR INFORMATION AS TO HOW PLAN QUANTITIES WERE CALCULATED AND FOR USE WHEN ADJUSTING QUANTITIES WHEN CHANGING FOOTING ELEVATION.



DETAILS FOR DUMPED RIPRAP
AND FILTER BLANKET AND
DETAILS FOR COMPUTING
EXCAVATION FOR STRUCTURES
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MJT DATE: 04-10-2003 FILENAME: B189IF.STD
CHECKED BY: CJF DATE: 04-10-2003 SCALE: NO SCALE
DESIGNED BY: STD DATE:

BRIDGE NO. DRAWING NO. 1891F